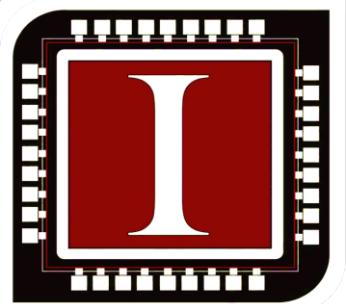


CMOS Biochips for Point-of-Care Molecular Diagnostics

Arjang Hassibi
InSilixa, Inc.
Sunnyvale, CA USA

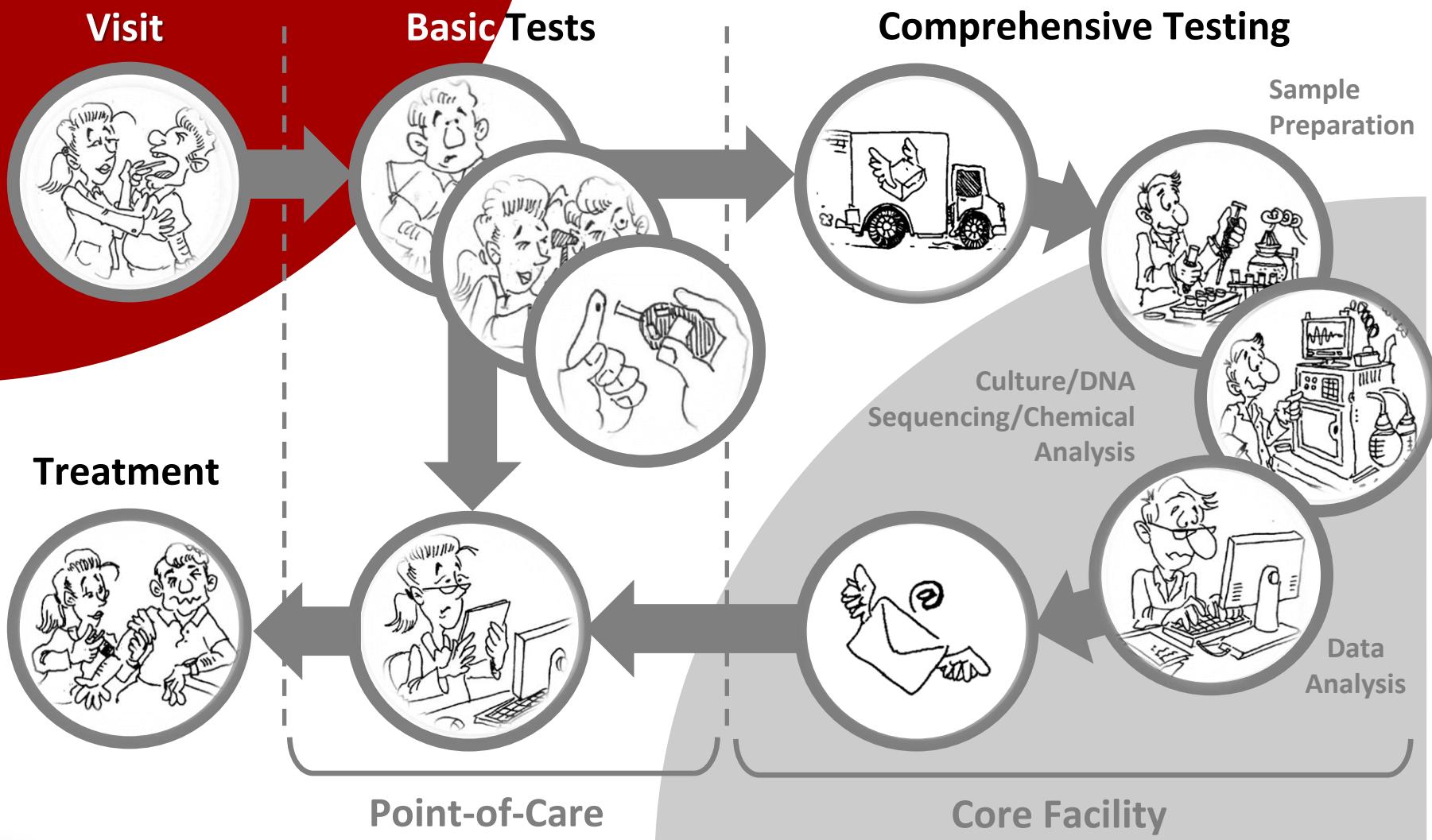


OVERVIEW

Molecular Diagnostics (MDx) and Stuff...

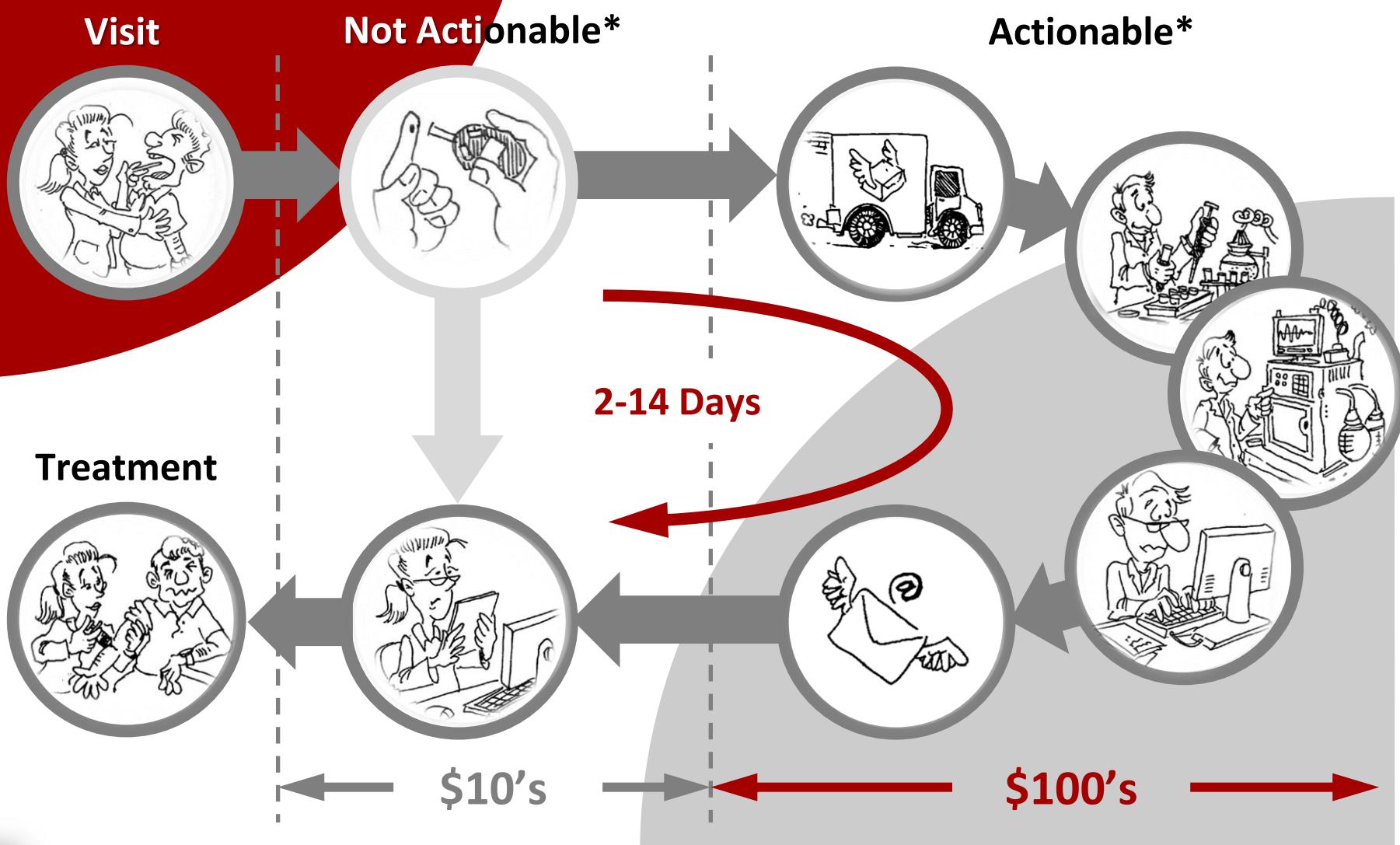
Diagnostics Information Flow (1)

Treatment options are based on diagnostics results



Diagnostics Information Flow (2)

Actionable tests* take too long and are too expensive



* A conclusive test that requires no further testing

Molecular Diagnostics (MDx)

Highly actionable, but not mass-deployable

Urinary Tract Infection
(7M Visits/Year)



0.5 Hour

Dipstick
Test (\$30)

Infection
(67% Accuracy)

2 Days

Culture
(\$40-\$100)

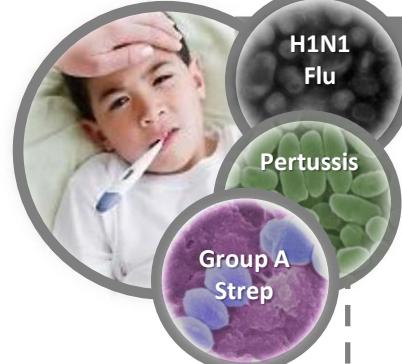
E-Coli Present
(+99% Accuracy)

14 Days

DNA Analysis
(>\$500)

E-Coli Present
Antibiotic Resistant Strain
(99% Accuracy)

Respiratory Infection
(85M Visits/Year)



0.5 Hour

Throat Swab
(\$40)

Group A Strep
(73% Accurate)

2 Days

Culture
(\$40-\$100)

Group A Strep Present
(99% Accurate)

14 Days

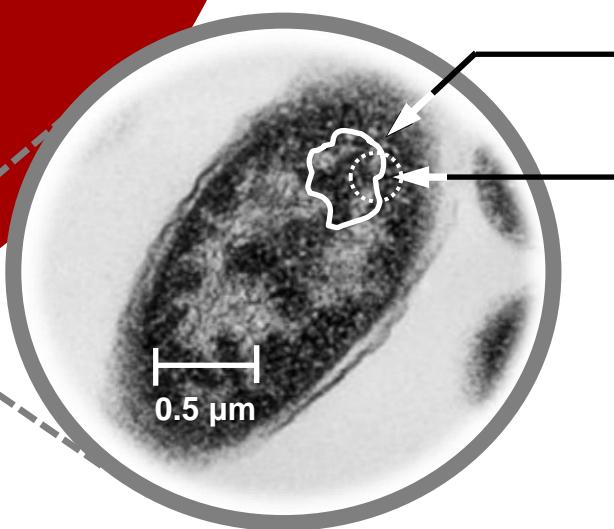
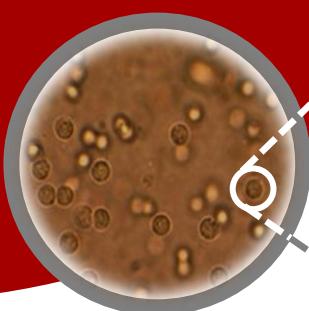
DNA Analysis
(>\$500)

Group A Strep, H1N1 Flu,
Pertussis, ...
(99% Accuracy)

MDx Problem Statement (1)

Identify molecular structures (e.g., DNA sequences) in presence of similar structures in a “dirty” biological environment

Example: *E-Coli* Identification



E-Coli Genome (47 Million bases)

....CGGCGTTGGCGGGGTTTCCGAG
GTTGGGGCGCCAAAAAACGTTCTTCAG
AAAAGTAAGGTAACGTTACGTTTCGA
TTCAGGTTTCAGGTTTGTTTTAAAAA
GGTACCGTTACAAAGGTATGGAAA...

A unique sequence found only in pathogenic *E-Coli*

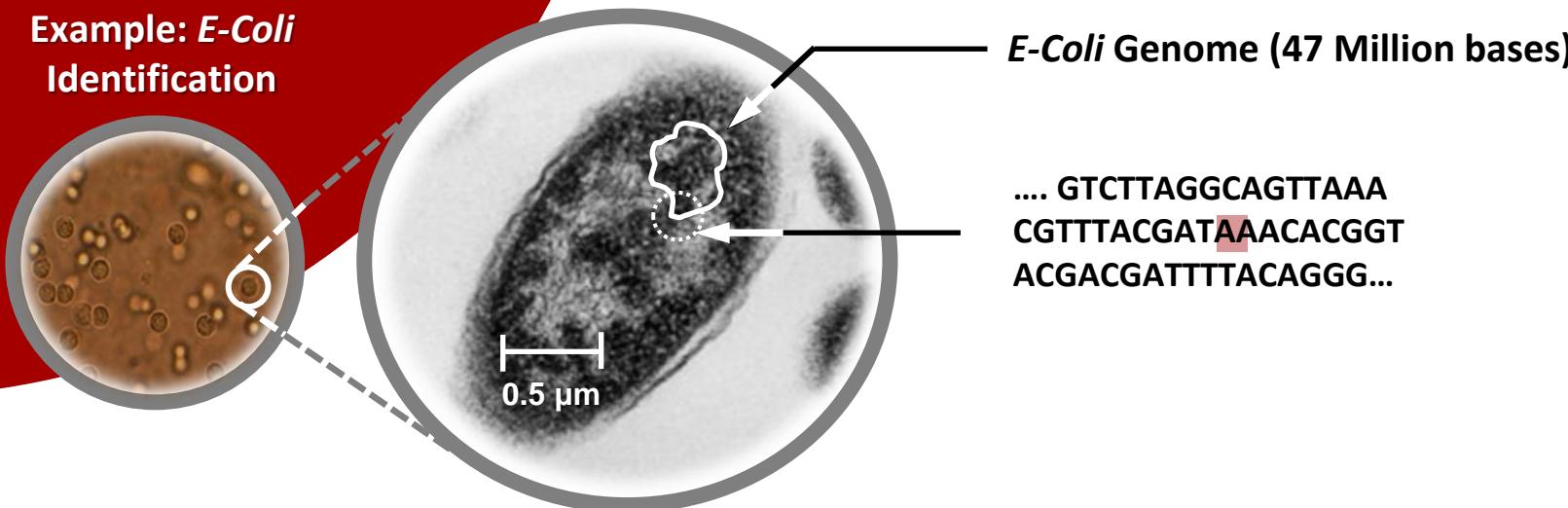
GTTTCGATTTCAGGTTTCAGGTTTGTT (28 bases)

$$\text{Prob}\{\text{Random Occurrence}\} = \left(\frac{1}{4}\right)^N \Big|_{N=28} \approx 1.388 \times 10^{-17}$$

MDx Problem Statement (2)

Check specific DNA sequence for specific mutations that result in functional changes in the behavior of the organism

Example: *E-Coli*
Identification



Resistant to Antibiotic (Super Bug)

.... GTCTTAGGCAGTTAAA
CGTTTACGATGAACACGGT
ACGACGATTTCACAGGG...

TGA ← TAA

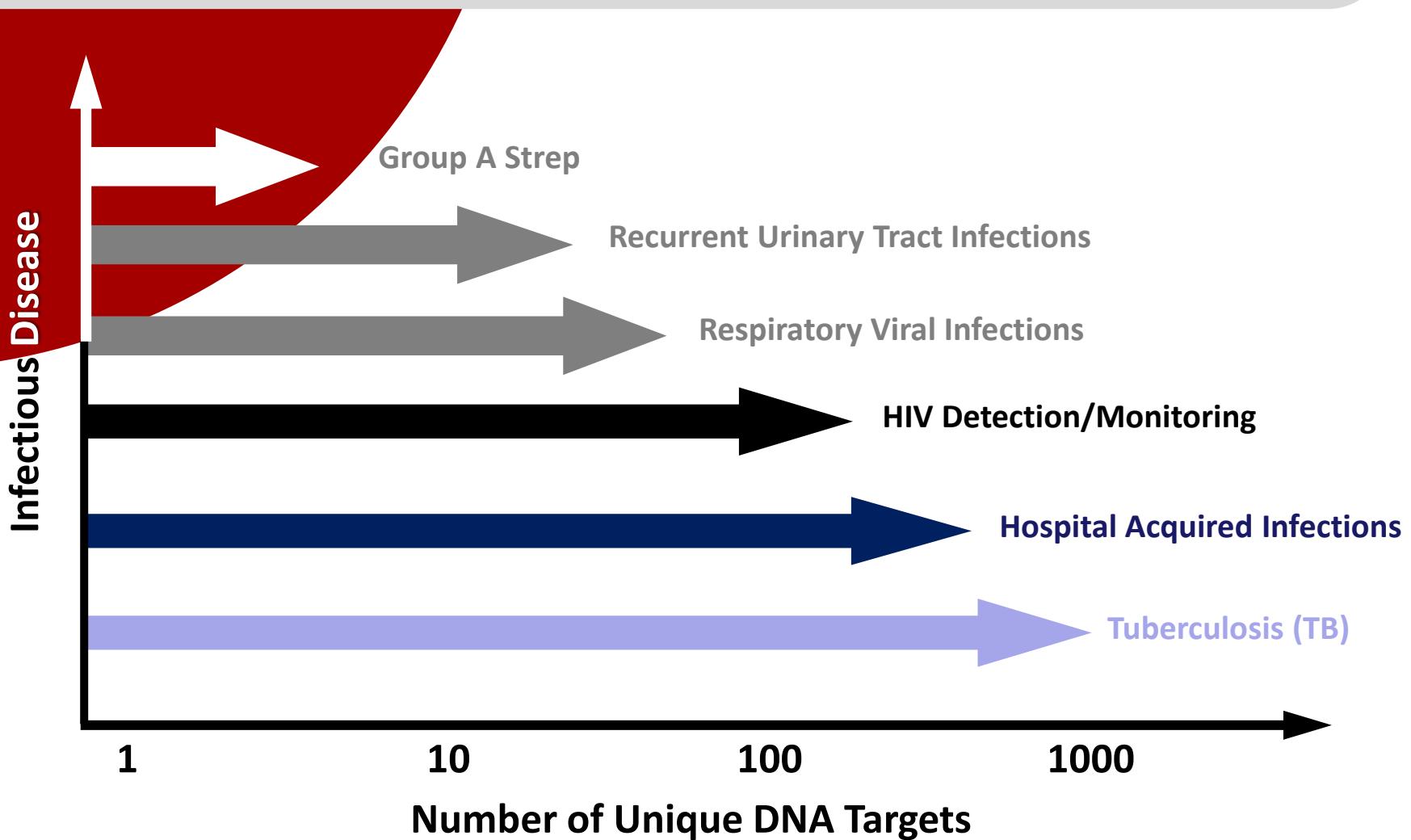
Mutation

Sensitive to Antibiotic (Normal Bug)

.... GTCTTAGGCAGTTAAA
CGTTTACGATAAACACGGT
ACGACGATTTCACAGGG...

MDx Problem Statement (3)

For actionable infectious diseases MDx, 10's to 100's of unique DNA sequences and/or mutations should be detected



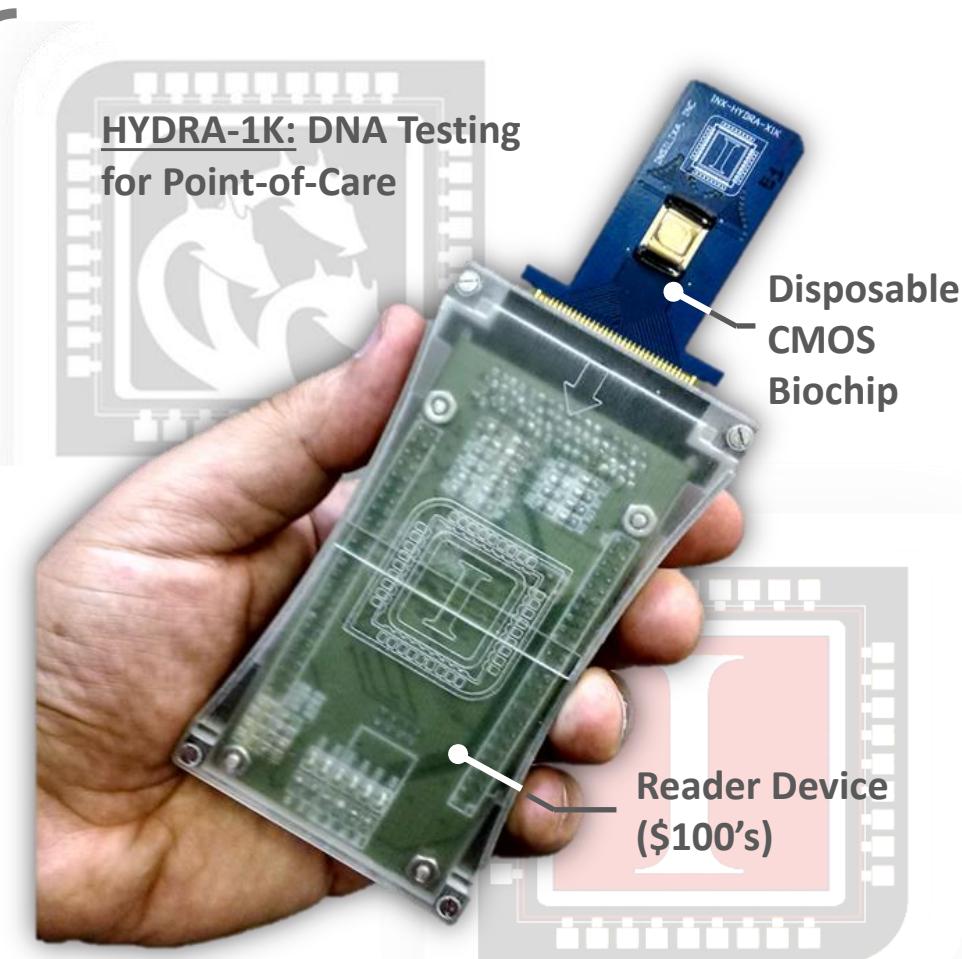
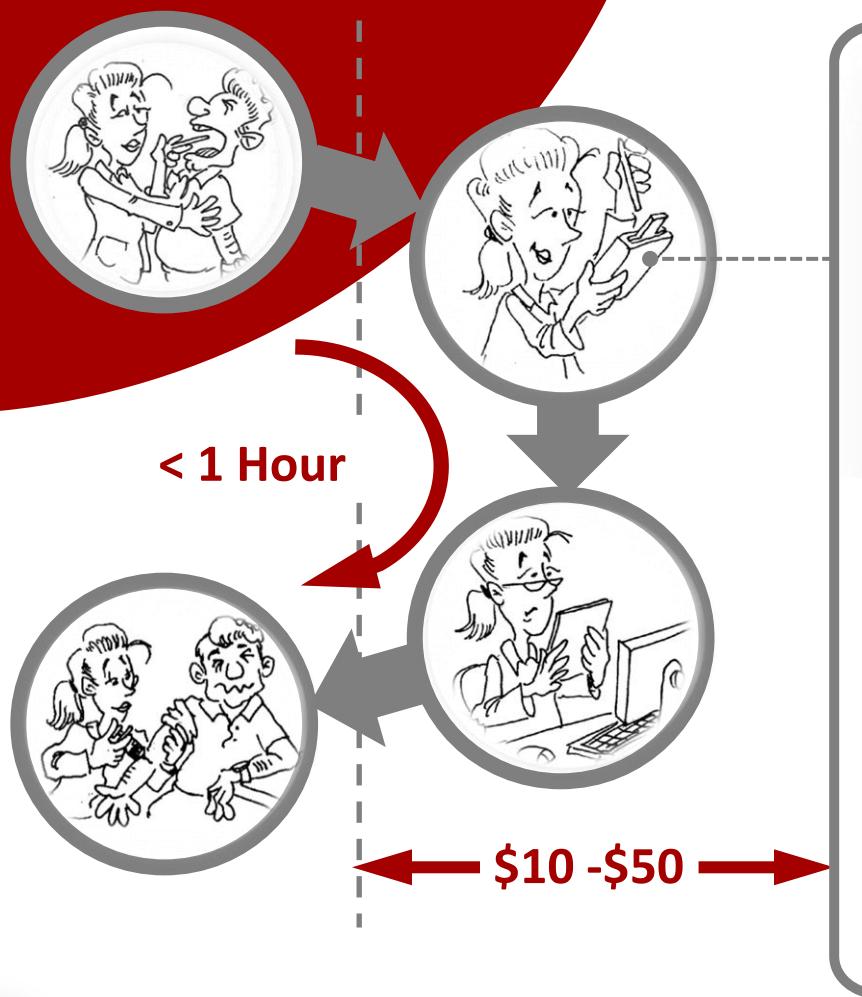
Current State-of-the-Art

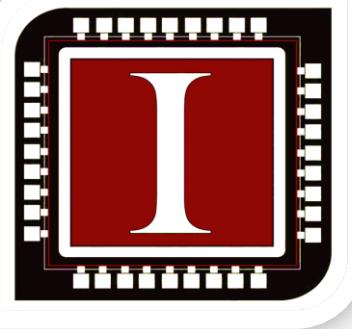
TECHNOLOGY	PCR ¹	DNA ARRAYS	DNA SEQUENCING	MDx NEED
Instrument (Setup) Price	\$20K -50K	\$25K-75K	\$100K-\$700K	< \$1000
Price per Test ²	\$80-\$400	\$200-\$1000	\$2.5K-\$10K	< \$50
Max DNA Targets	6-20	20-1000	+1M	1000
Detection Accuracy	High	Low	Medium	High
Test Time	2-3 hours	6-12 Hours	> 2 Day	1 Hour
Fully-Automated	Yes	No	No	Yes
Portable	No	No	No	Yes
PoC Compatible	Yes	No	No	Yes



Solution: InSilixa's HYDRA-1K

Rapid (< 1 hr), low-cost (\$10's), and simple (sample-to-answer) MDx to detect up to 1000 unique DNA sequences/targets





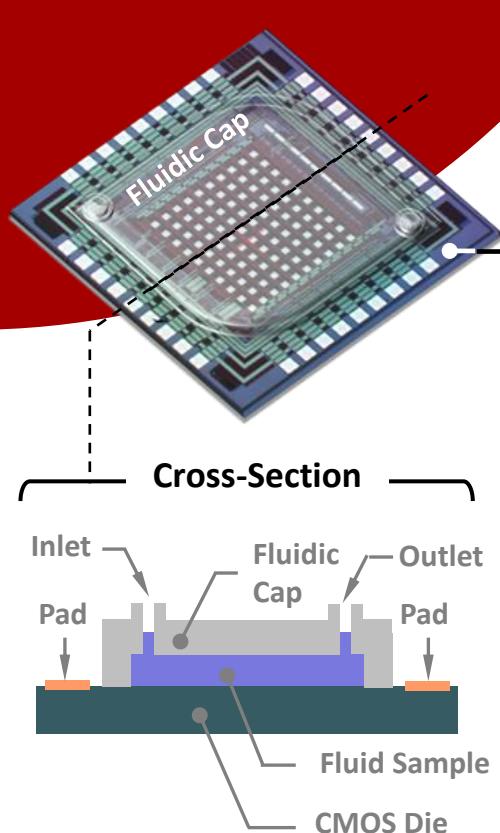
TECHNOLOGY

HYDRA-1K System

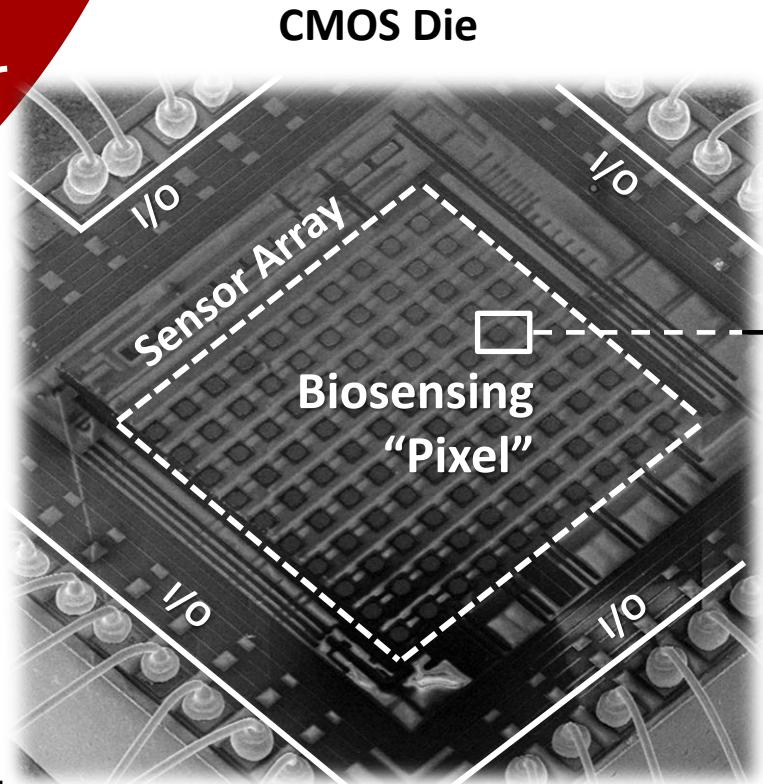
CMOS Biochips

CMOS ICs that are enhanced and specifically packaged to function as high-performance molecular sensors

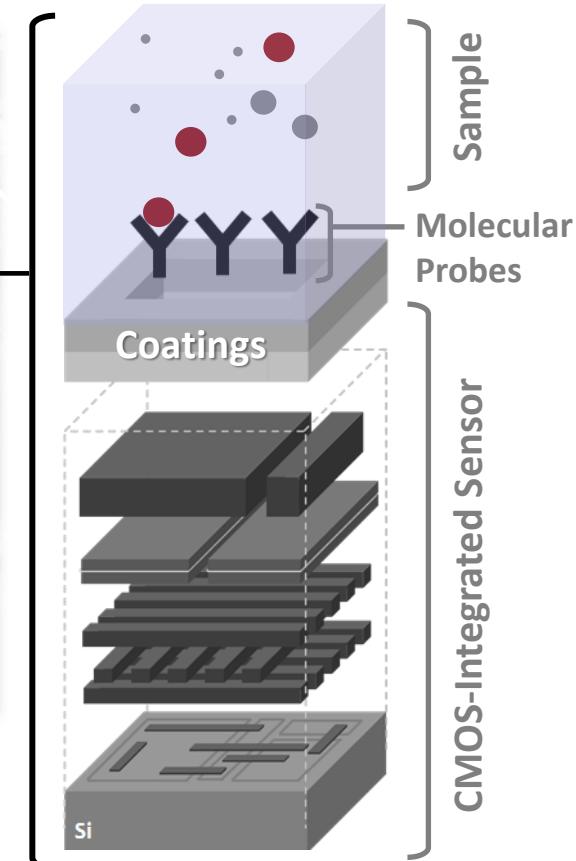
Biochip Module



CMOS Die



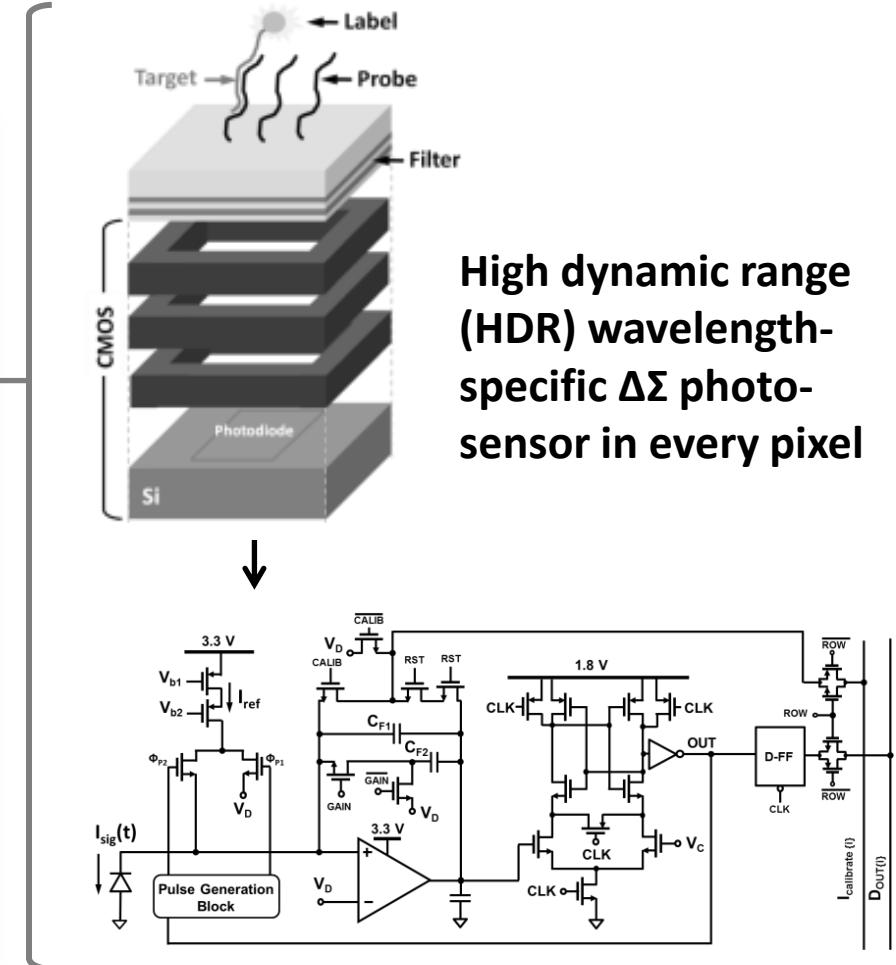
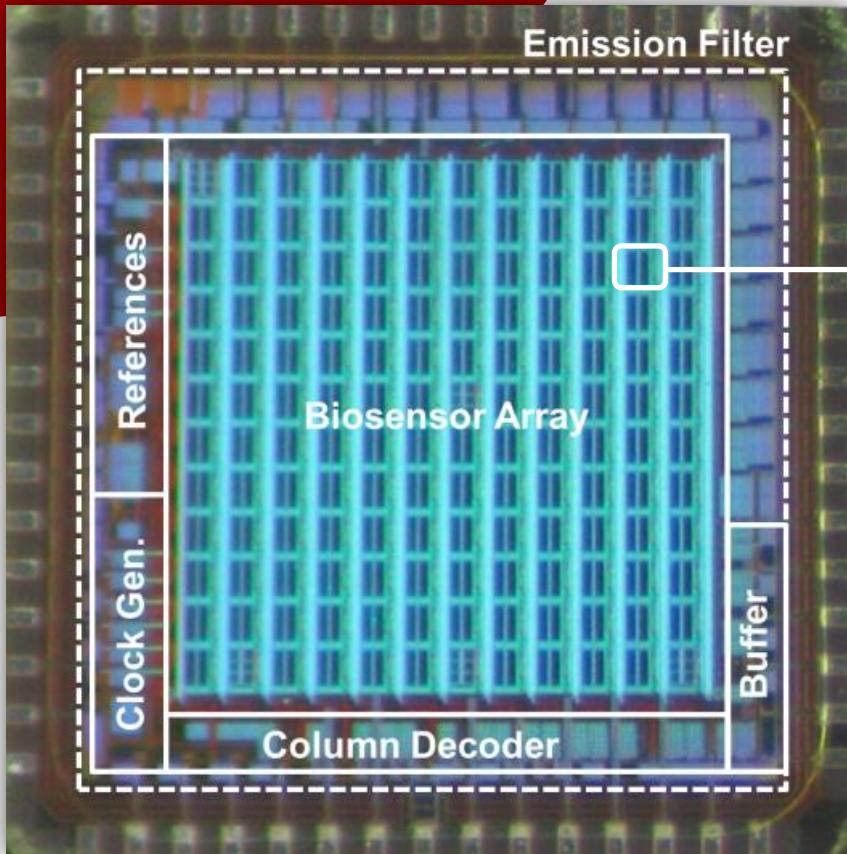
Biosensing Pixel



Biosensing Pixels

Depending on the adopted chemistry, various detection modalities can be implemented in the pixels

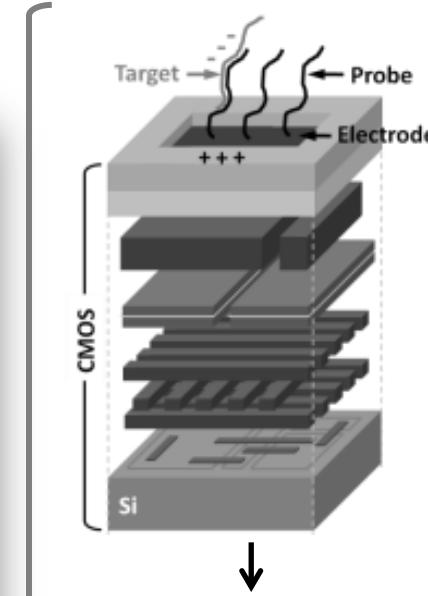
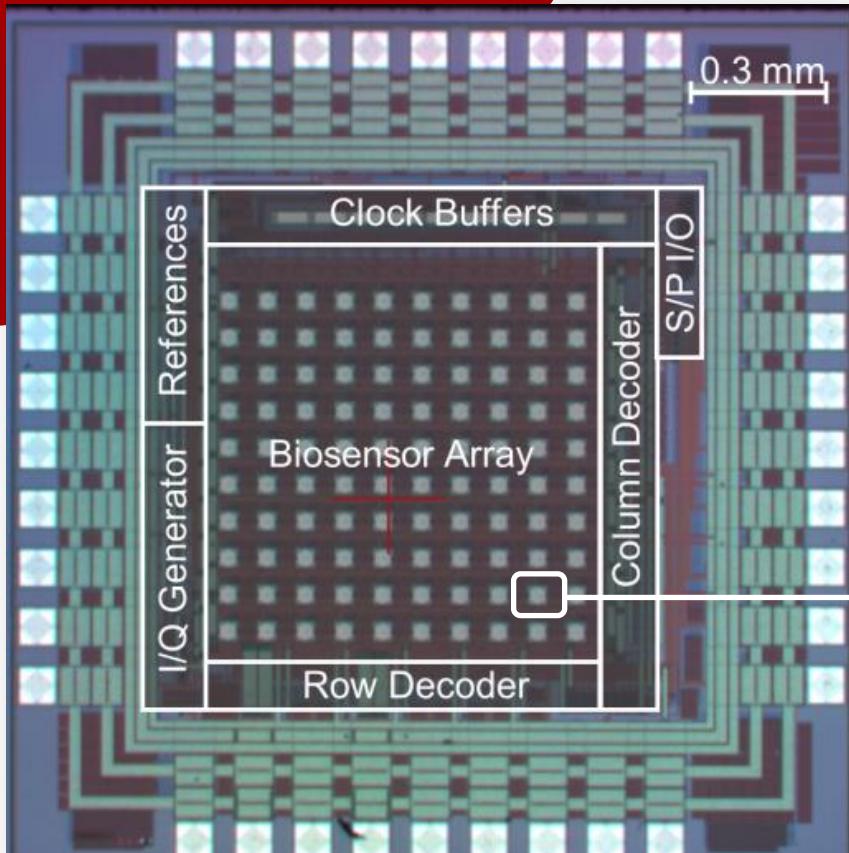
Fluorescent Detection Arrays*



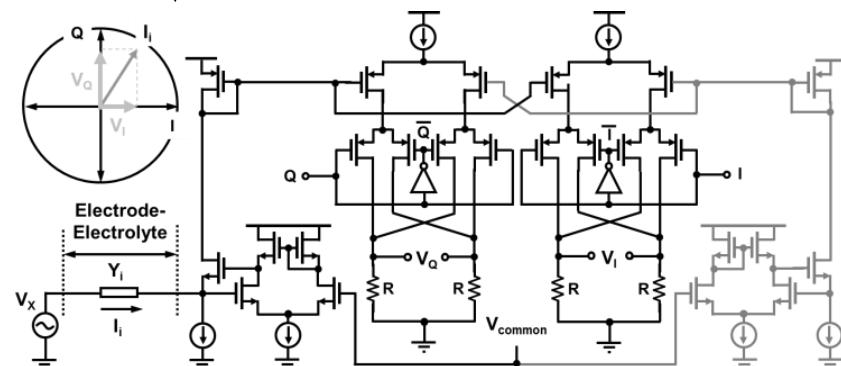
Biosensing Pixels

Depending on the adopted chemistry, various detection modalities can be implemented in the pixels

Impedance Spectroscopy Arrays*



Lock-in amplifier-based impedance measurement in every pixel



Manufacturing Process

Biochips require a complex packaging/assembly process

1 CMOS Wafers



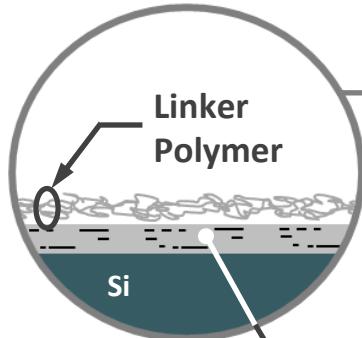
2 Dicing and Mounting



3 Wire-bonding

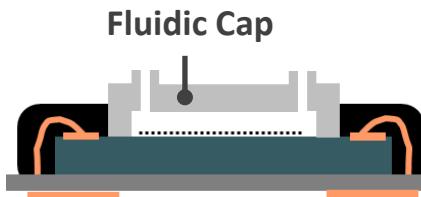


4 Surface Coating

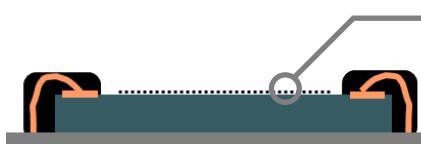


CMOS Backend

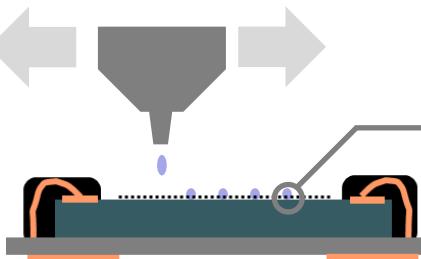
Fluidic Cap



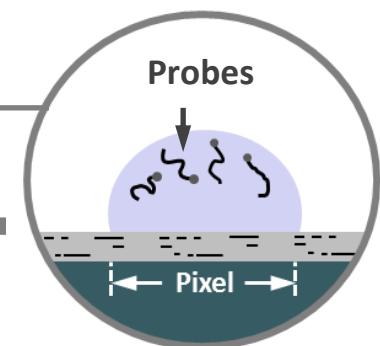
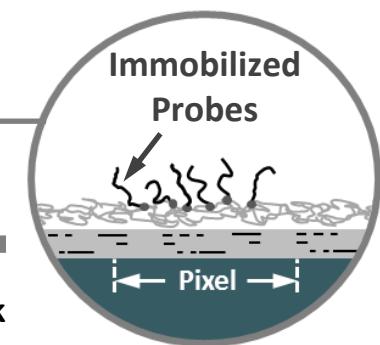
7 Fluidic Cap Assembly



6 Wash and Surface Block

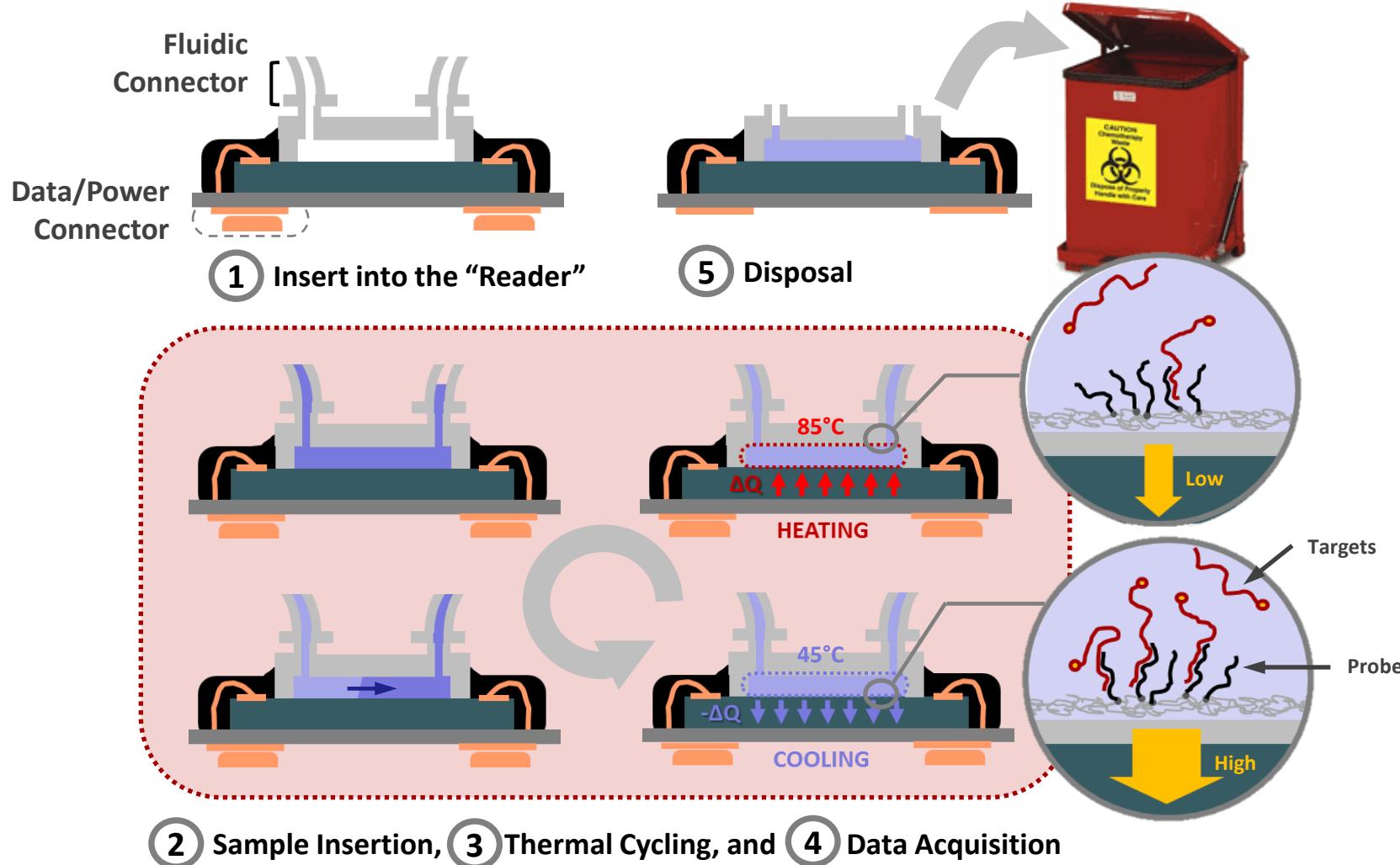


5 Probe Spotting



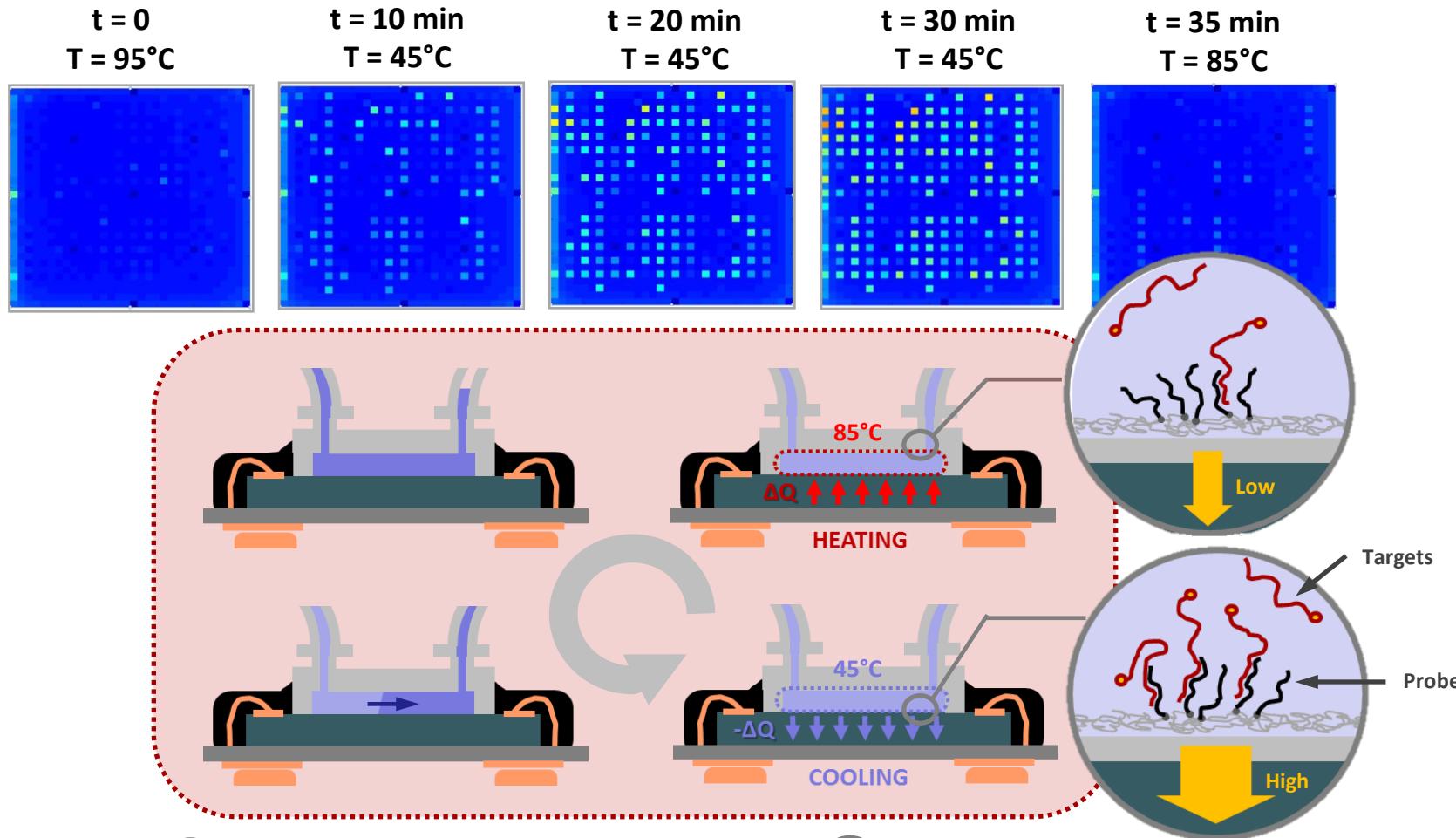
Detection Process (1)

Chip (and the pixels) are exposed to the sample containing the targets



Detection Process (2)

Output data reports the DNA capturing events, as a function of time and temperature, at every biosensing pixel



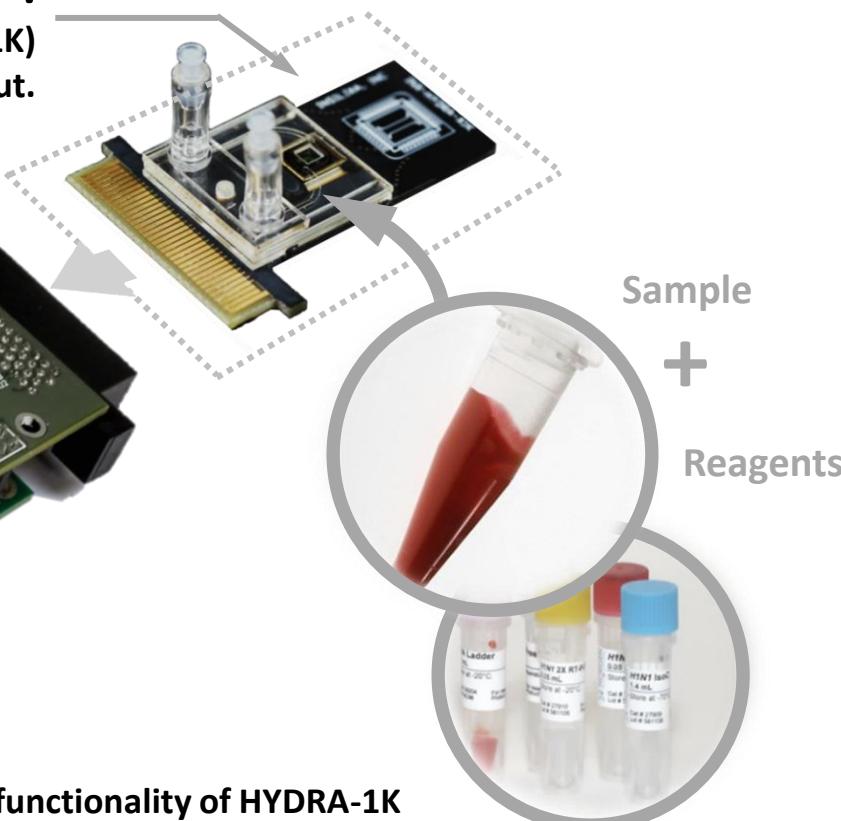
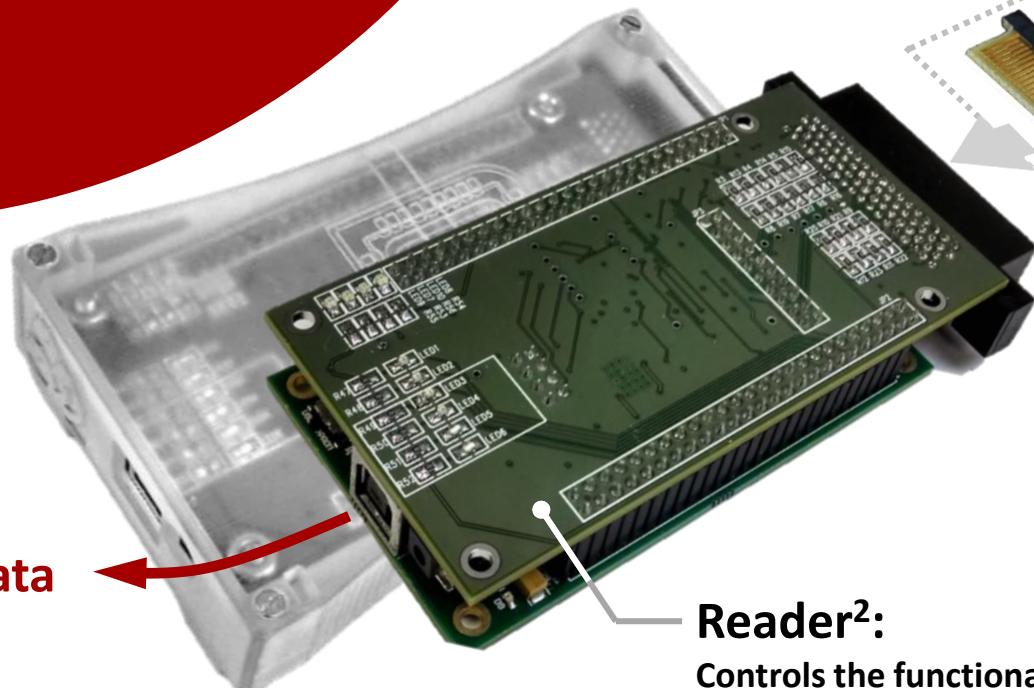
- ② Sample Insertion, ③ Thermal Cycling, and ④ Data Acquisition

HYDRA-1K Platform

A CMOS biochip system for point-of-care DNA analysis

HYDRA-1K Biochip Module (\$30-\$50)¹:

Disposable module that electronically detects up to 1000 (1K) unique DNA sequences and provides a digital output.



HYDRA-1K: Open Platform for MDx

HYDRA-1K reagents, hardware, and software are designed to enable flexible application development



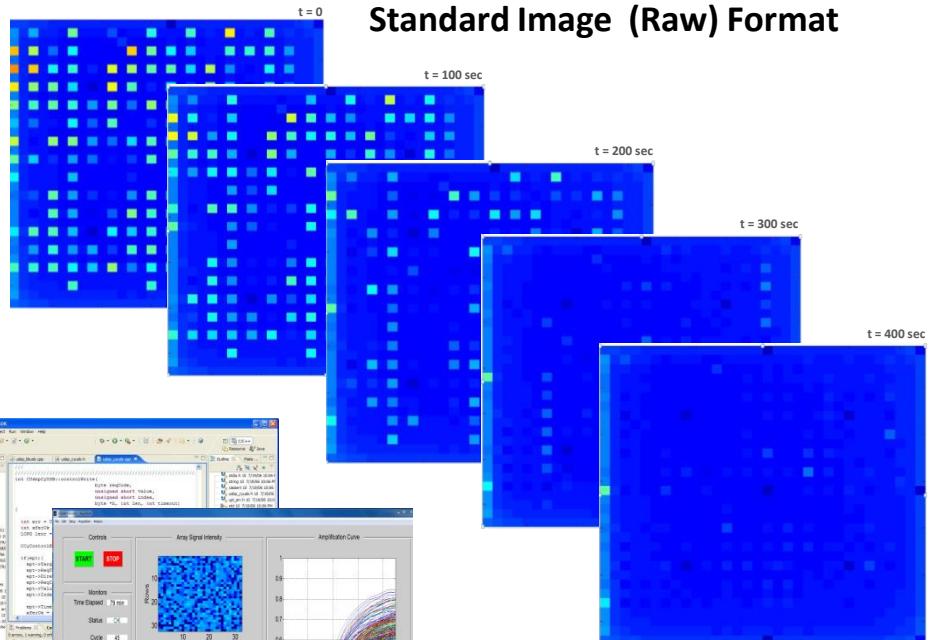
CMOS
Biochip



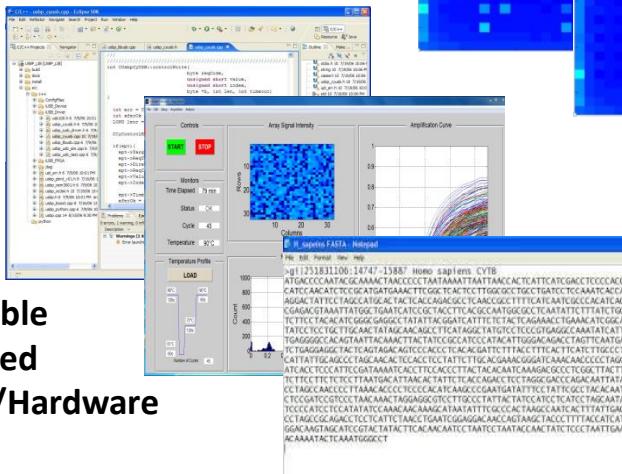
Standard
Reagents and
DNA Probes



Configurable
FPGA-based
Software/Hardware



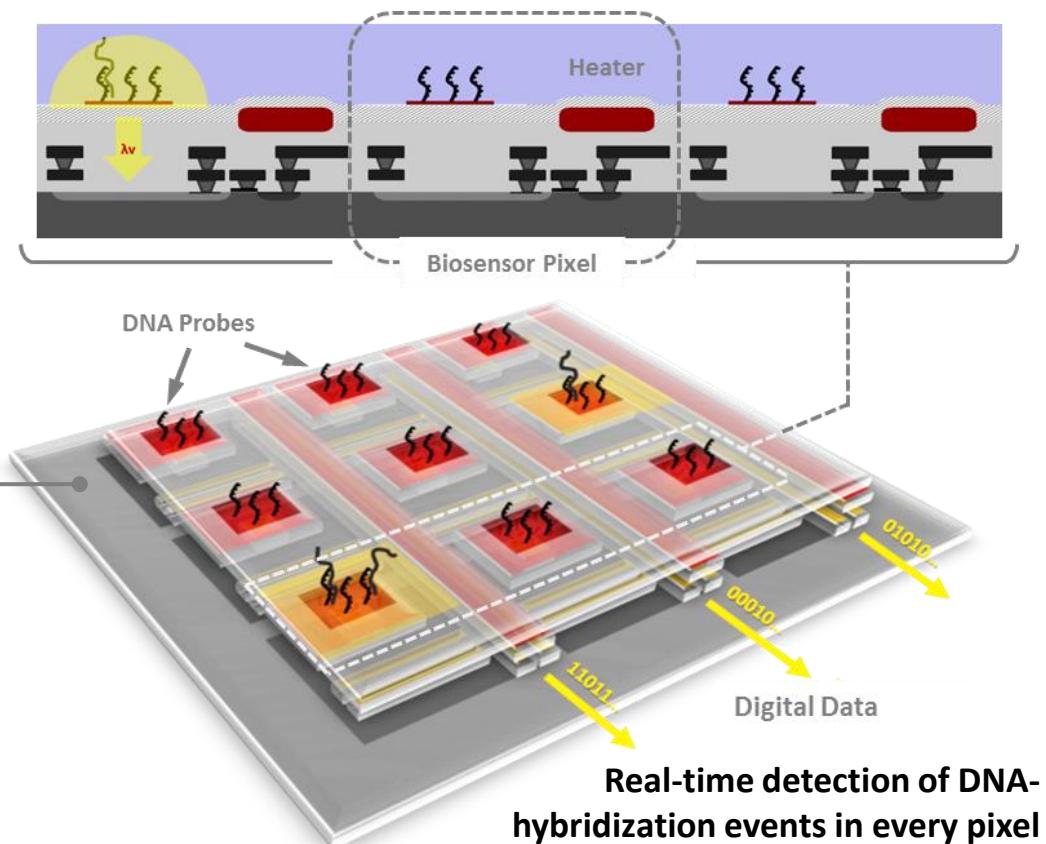
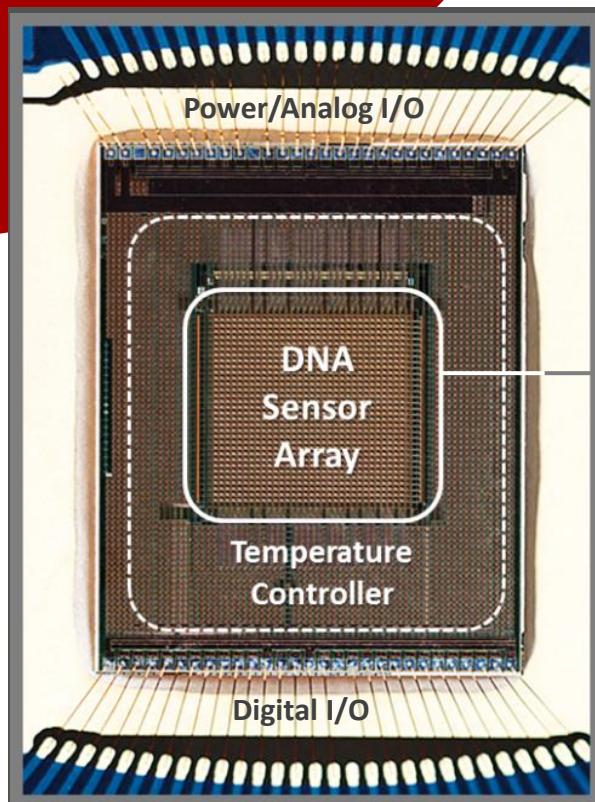
Standard Image (Raw) Format



Standard (FASTA)
Output File

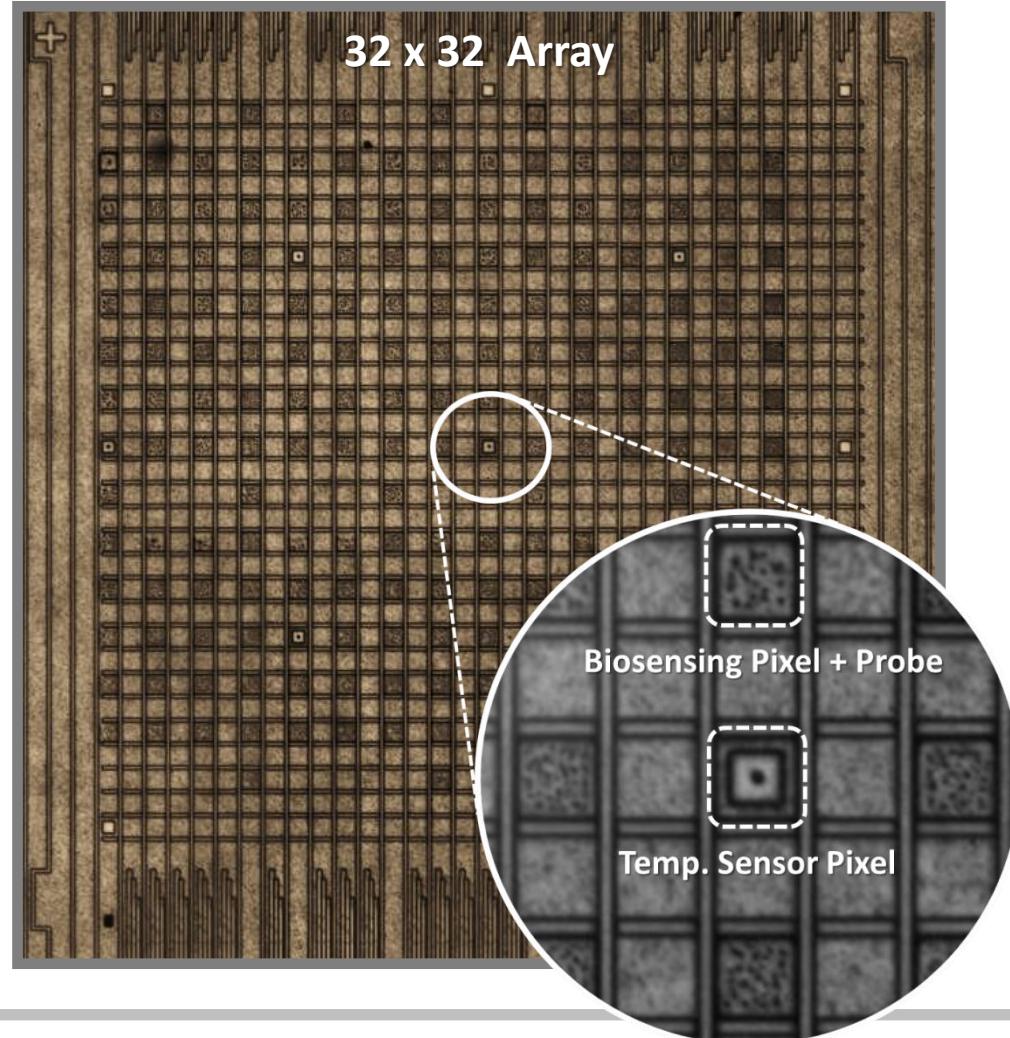
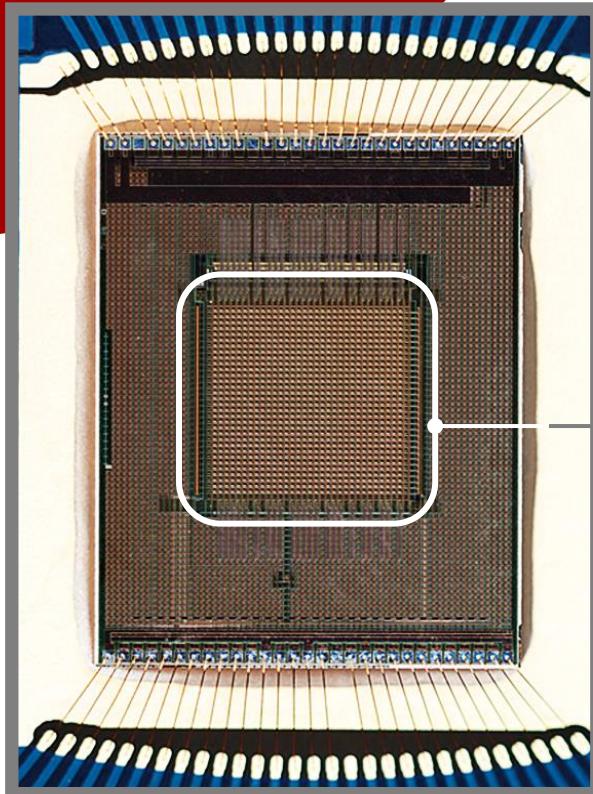
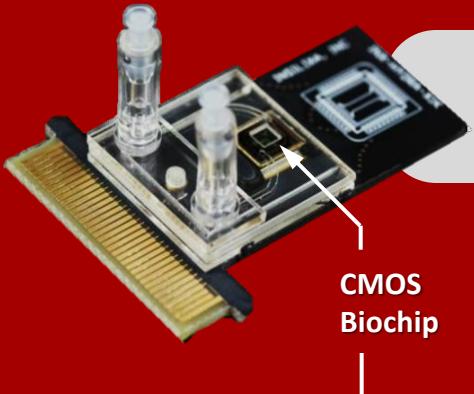
HYDRA-1K: DNA Sensor Array

DNA sequence identification enabled by pixel-level
DNA capturing and optical detection



HYDRA-1K: CMOS Biosensor Array

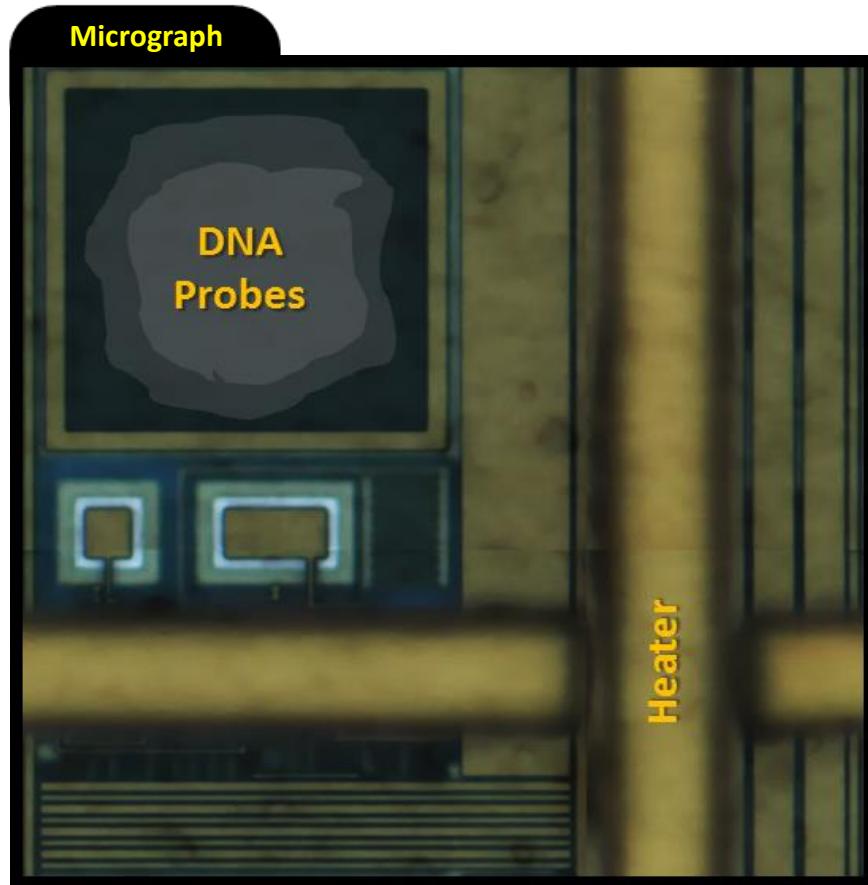
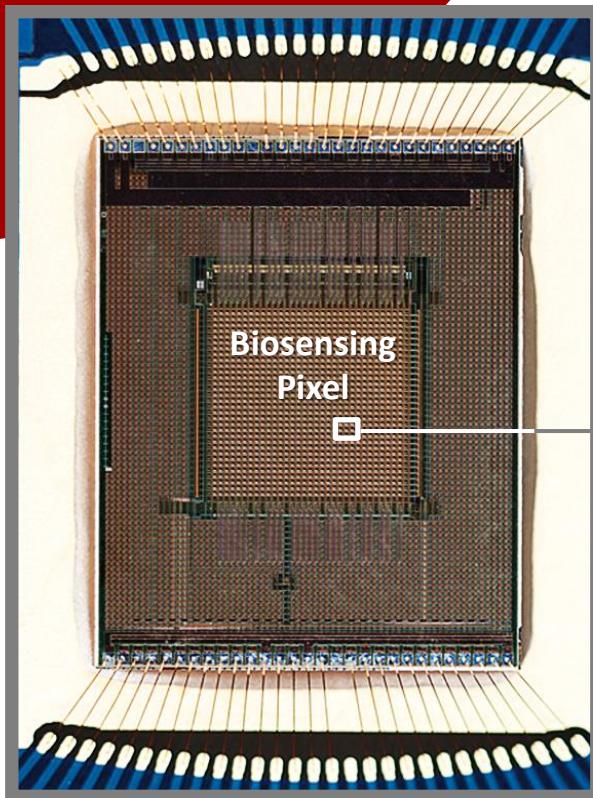
DNA sequence identification enabled by pixel-level
DNA capturing and optical detection



HYDRA-1K: Integrated Pixels



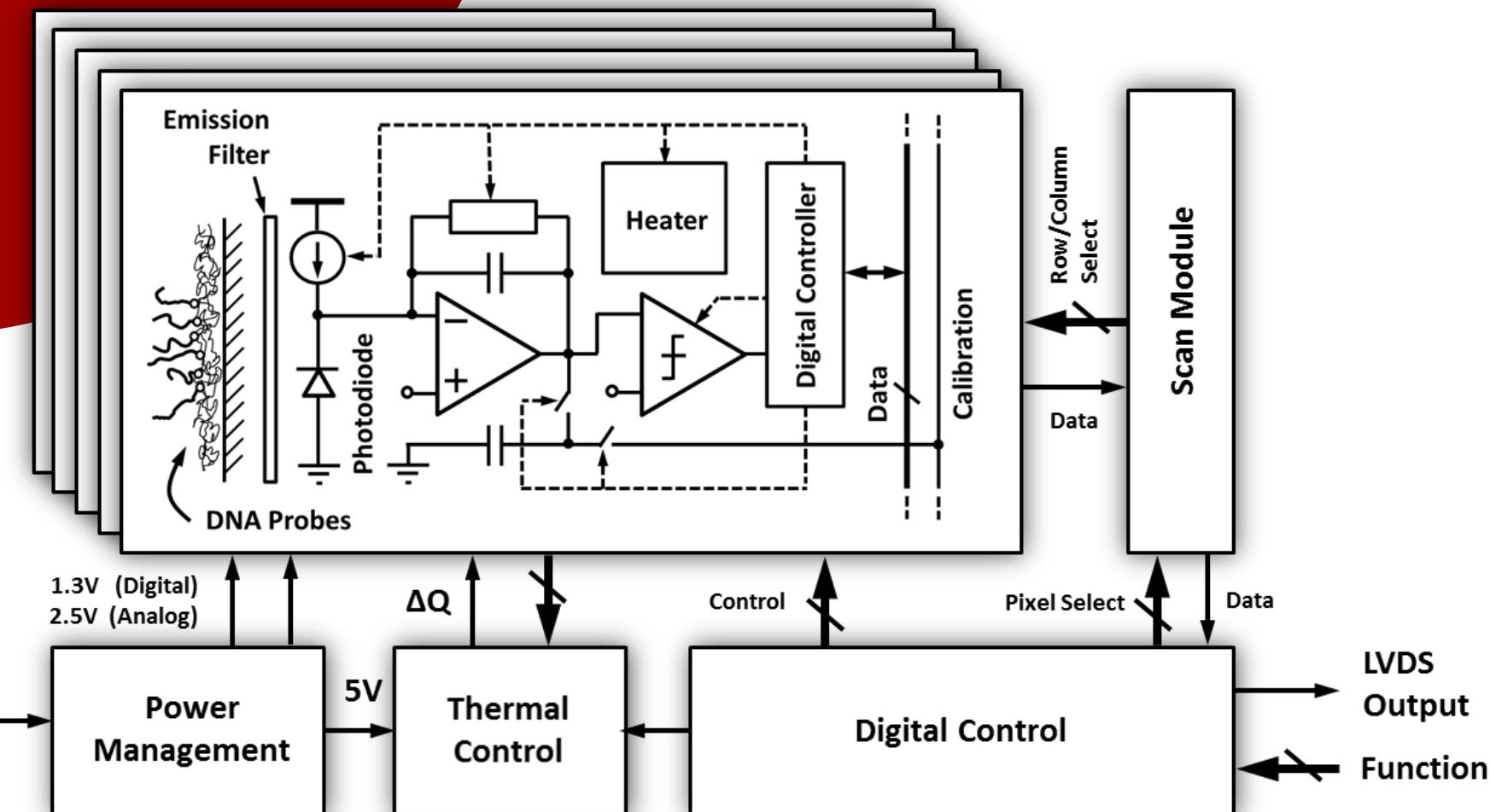
Programmable +120 dB dynamic range photo-sensor
and thermo-cycler are integrated in every pixel



HYDRA-1K: Chip Architecture

The biochip includes the 1024-element biosensor array, a 24-bit $\Sigma\Delta$ data converter, on-chip thermal controller, and power management system

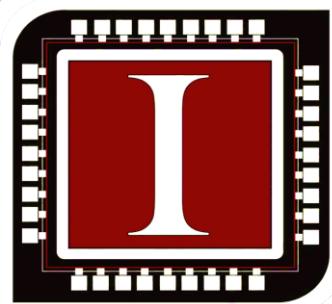
1024 Pixels



Chip Performance/ Characteristics

TECHNOLOGY	IBM 6RF ($L_{min} = 0.25 \mu m$, 1P, 4M, 2.5V/5V)
ARRAY	32 x 32 (1008 Biosens. + 16 Temp. Sens.)
BIOSENSING PIXELS	Fluorescence ($\lambda \sim [450 nm, 700 nm]$)
DETECTION DYNAMIC RANGE	145 dB ($I_{ph} \sim [0.5fA, 10nA]$)
SPEED	0.1-50 Frames/Sec (Programmable)
RESOLUTION	>24 Bit
POWER CONSUMPTION	112 mW ($I_C = 45 mA @ 2.5V$)
HEATING/COOLING RATES	(+4/-4)°C/sec
TEMPERATURE CONTROL ACCURACY	0.25°C/sec
COST (INCLUDING ASSEMBLY)	\$30-\$50*





EXAMPLE

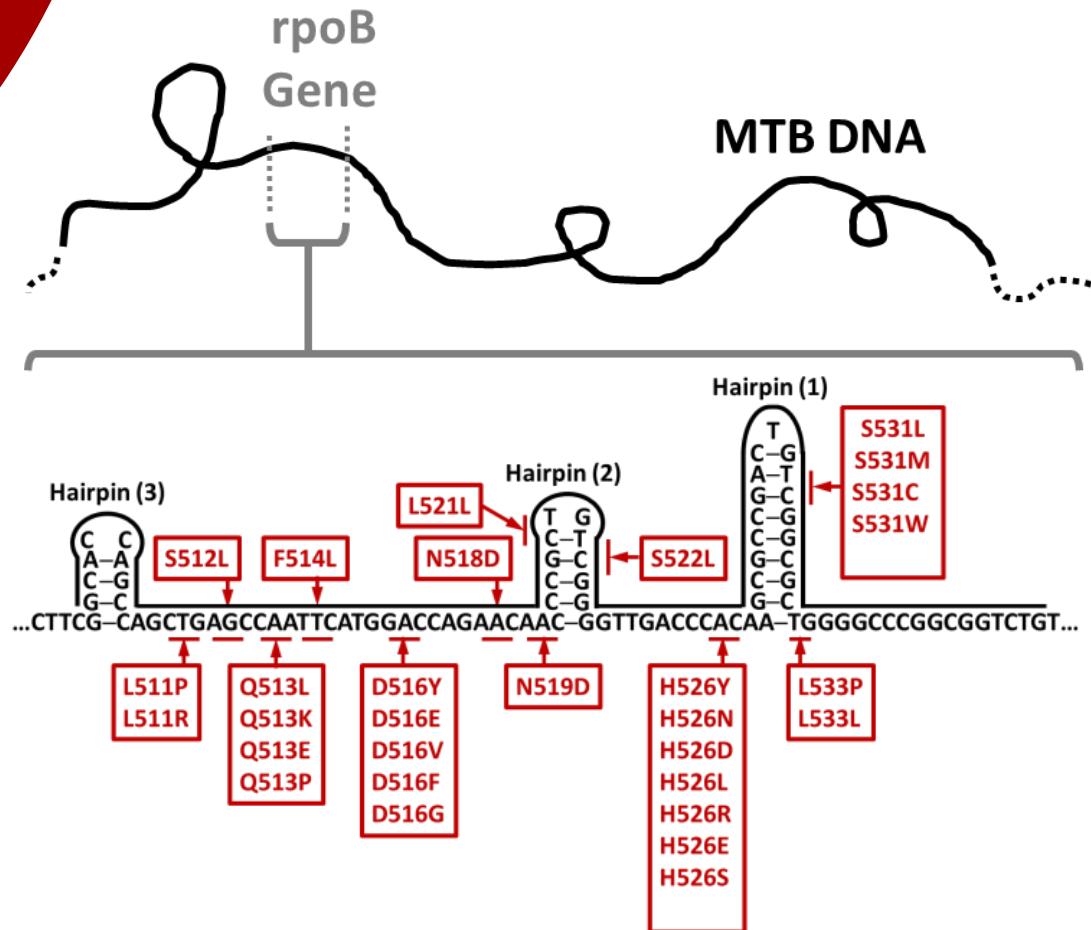
Mycobacterium Tuberculosis (MTB) Detection

Detecting Drug Resistant TB

TB bacterium has a very specific DNA region with possible mutations that result in resistance to antibiotics

Mycobacterium Tuberculosis (MTB)

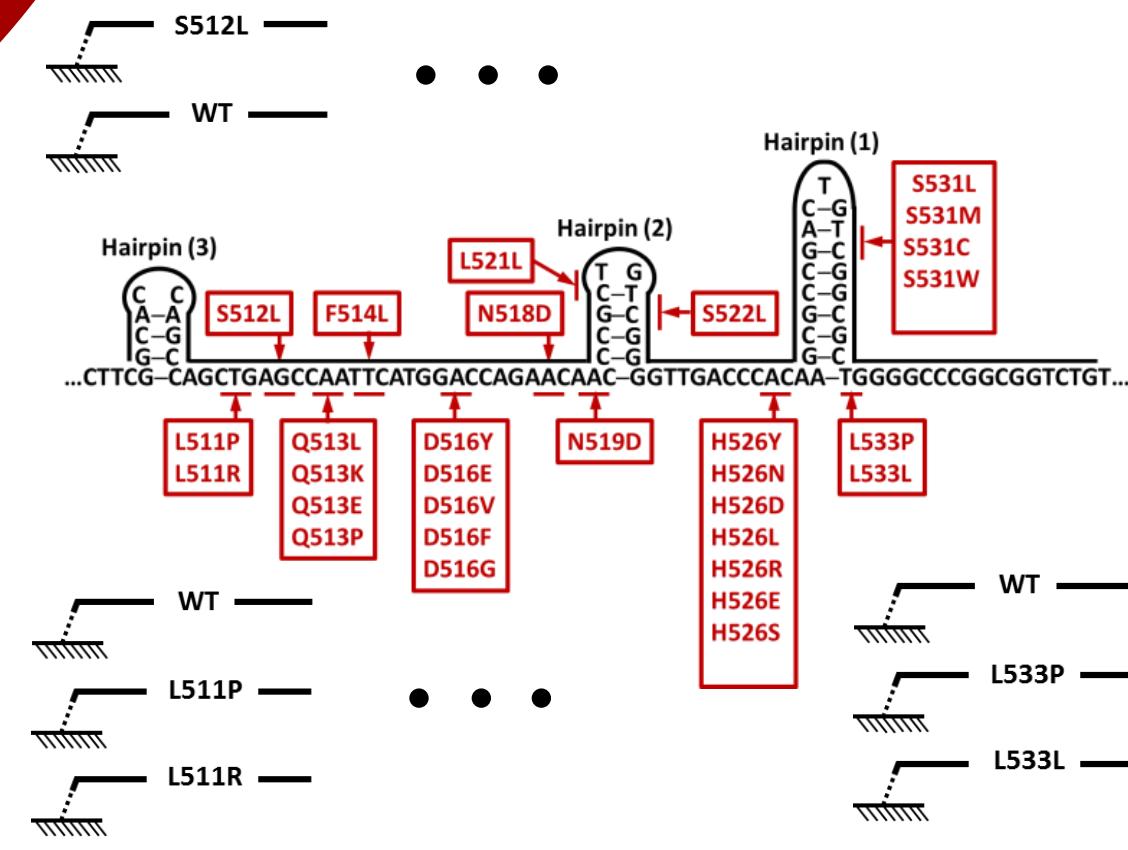
30 mutations within the *rpoB* gene that cause resistivity to Rifampicin



Probe Design Procedure

DNA probes are design to capture the wild-type and the mutant strains for every possible mutation

*Mycobacterium
Tuberculosis (MTB)*



Probe Location within the Array

L511P (W)	Control (2)	N519D (W)	H526D (M1)	H526L (M-L)	L533P (W)	S512L (W)	N518D (W)	H526N (M1)	H526N (M-L)	S531L (W)	Control (1)	D516Y (W)	Control (3-H)	H526L (M)	Control (2-Cy)
L511P (M)	F514L (W)	N519D (M)	H526D (M2)	H526R (M-L)	L533P (M)	S512L (M)	N518D (M)	H526N (M2)	H526D (M-L)	S531L (M1)	Q513L (W)	D516Y (M1)	L533P (W)	H526R (W)	H526E (M-L)
L511R (M)	F514L (M)	L521L (W)	H526L (M)	H526E (M-L)	L533L (M)	F514L (W)	N519D (W)	H526D (M1)	H526L (M-L)	S531L (M2)	Q513L (M)	D516Y (M2)	L533P (M)	H526R (M)	H526S (M-L)
S512L (W)	D516Y (W)	L521L (M)	H526R (W)	H526S (M-L)	Control (3-H)	F514L (M)	N519D (M)	H526D (M2)	H526R (M-L)	S531M (W)	Q513K (M)	D516E (M)	L533L (M)	H526E (W)	S531L (W)
S512L (M)	D516Y (M1)	S522L (W)	H526R (M)	S531L (W)	L511P (W)	D516Y (W)	L521L (W)	H526L (M)	H526E (M-L)	S531M (M)	Q513E (M)	D516V (M)	H526Y (W)	H526E (M)	S531L (M1)
Q513L (W)	D516Y (M2)	S522L (M)	H526E (W)	S531L (M1)	L511P (M)	D516Y (M1)	L521L (M)	H526R (W)	H526S (M-L)	S531C (M)	Q513P (M)	D516F (M)	H526Y (M1)	H526S (M)	S531L (M2)
Q513L (M)	D516E (M)	H526Y (W)	H526E (M)	S531L (M2)	L511R (M)	D516Y (M2)	L522L (W)	H526R (M)	L533P (W)	S531W (M1)	F514L (W)	D516G (M)	H526Y (M2)	H526Y (W-L)	S531M (W)
Q513K (M)	D516V (M)	H526Y (M1)	H526S (M)	S531M (W)	Q513L (W)	D516E (M)	S522L (M)	H526E (W)	L533P (M)	S531W (M2)	F514L (M)	N519D (W)	H526Y (M3)	H526Y (M-L)	S531M (M)
Q513E (M)	D516F (M)	H526Y (M2)	H526Y (W-L)	S531M (M)	Q513L (M)	D516V (M)	S526Y (W)	H526E (M)	L533L (M)	L511P (W)	N518D (W)	N519D (M)	H526N (M1)	H526N (M-L)	S531C (M)
Q513P (M)	D516G (M)	H526Y (M3)	H526Y (M-L)	S531C (M)	Q513K (M)	D516F (M)	H526Y (M1)	H526S (M)	S512L (W)	L511P (M)	N518D (M)	S522L (W)	H526N (M2)	H526D (M-L)	S531W (M1)
Control (1)	N518D (W)	H526N (M1)	H526N (M-L)	S531W (M1)	Q513E (M)	D516G (M)	H526Y (M2)	H526Y (W-L)	S512L (M)	L511R (M)	L521L (W)	S522L (M)	H526D (M1)	H526L (M-L)	S531W (M2)
Control (1-Cy)	N518D (M)	H526N (M2)	H526D (M-L)	S531W (M2)	Q513P (M)	Control (2)	H526Y (M3)	H526Y (M-L)	Control (1)	Control (3-H)	L521L (M)	Control (2)	H526D (M2)	H526R (M-L)	Control (1-Cy)

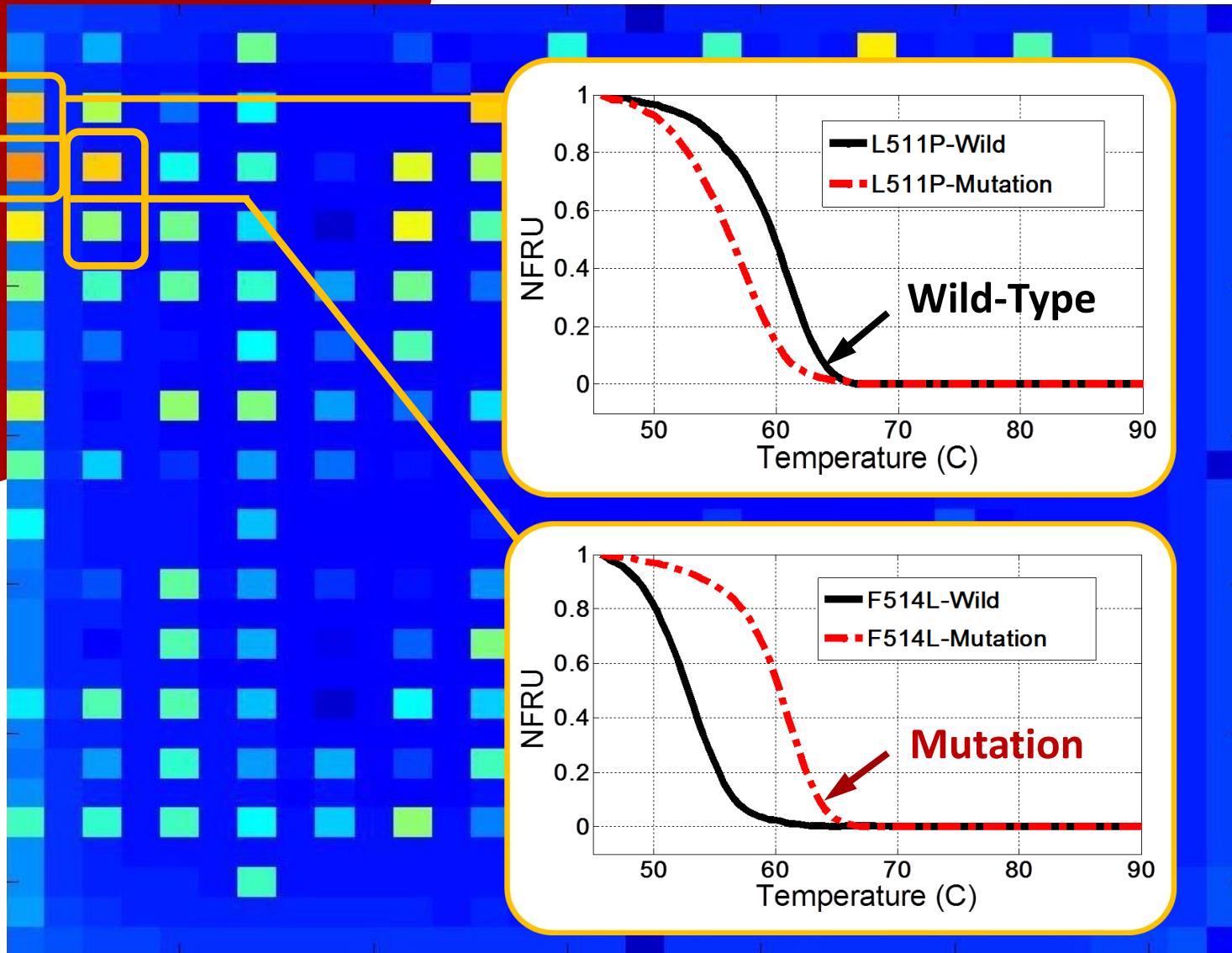
Wild-Type
Probe

Mutated Strain
Probe

Controls



Capturing and DNA Melt-Curve Analysis



Example Results

Mutation	Wild-Type TB		Strain-1		Strain-2		Strain-3	
	Actual	Meas.	Actual	Meas.	Actual	Meas.	Actual	Meas.
L511P	CTG	CTG	CC <u>G</u>	CC <u>G</u>	CTG	CTG	CTG	CTG
Q513L	CAA	CAA	CAA	CAA	CT <u>A</u>	CT <u>A</u>	CAA	CAA
F514L	TTC	TTC	TTC	TTC	TTC	TTC	<u>C</u> TC	<u>C</u> TC
D516F	GAC	GAC	<u>T</u> TC	<u>T</u> TC	GAC	GAC	GAC	GAC
N518D	AAC	AAC	AAC	No Call	<u>G</u> AC	<u>G</u> AC	AAC	AAC
L521L	CTG	CTG	CTG	CTG	CTG	CTG	<u>T</u> TG	<u>T</u> TG
H526Y	CAC	CAC	<u>T</u> AC	<u>T</u> AC	CAC	CAC	CAC	CAC
S531L	TCG	TCG	TCG	TCG	<u>T</u> <u>T</u> G	<u>T</u> <u>T</u> G	TCG	TCG
L533P	CTG	CTG	CTG	CTG	CTG	CTG	<u>T</u> TG	<u>T</u> TG

Sensitivity > 50 Copies-per-Sample
 Strain Detection Success Rate= 97.22%

Comparison

TECHNOLOGY	PCR ¹	DNA ARRAYS	DNA SEQUENCING	HYDRA-1K
Instrument (Setup) Price	\$20K -50K	\$25K-75K	\$100K-\$700K	~\$250
Price per Test ²	\$80-\$400	\$200-\$1000	\$2.5K-\$10K	\$30-\$50
Max DNA Targets	6-20	20-1000	+1M	1000
Detection Accuracy	High	Low	Medium	High
Test Time	2-3 hours	6-12 Hours	> 1 Day	1 Hour
Fully-Automated	Yes	No	No	Yes
Portable	No	No	No	Yes
PoC Compatible	Yes	No	No	Yes



Small DNA Differences Matter



Albert Einstein
(1879-1955)



Bobo the Chimp
(1995-Now)

= 1.5% DNA
Difference