

A 300MHz 115W 32b Bipolar ECL Microprocessor

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Research Project Goals

This chip is the result of a project with three interrelated goals:

- Develop expertise in custom ECL microprocessor design
- Develop high-performance microprocessor packaging
- Develop CAD tools for synthesis and analysis of VLSI ECL

Some non-goals included:

- Implementation of floating-point or virtual memory
- Multiprocessor support
- Highest SPECmark

Research Prototype Overview

Process	1 μ m single-poly
Devices	486K BJTs, 206K resistors
Internal power supply	-5.2V, 21.2A
Input termination supply	-2V, 4.8A
Data cache	2KB
Instruction cache	2KB
Package	504 pin, 366 signal
On-chip Clock	300Mhz
Power	115W

One Perspective on 115W

Sum of all chip powers disclosed at Hot Chips '92:

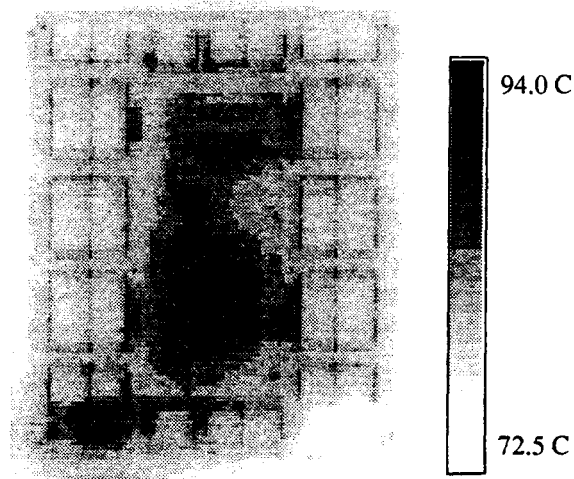
Alpha	30W
HP	20W
Spacle	2W
LSI graphics	4W
ARM	1W
SPARC90	1W
CM5 vector	5W
Fujitsu uVP	5W
Intel NIC	3W
Intel MRC	2W

Total given	73W

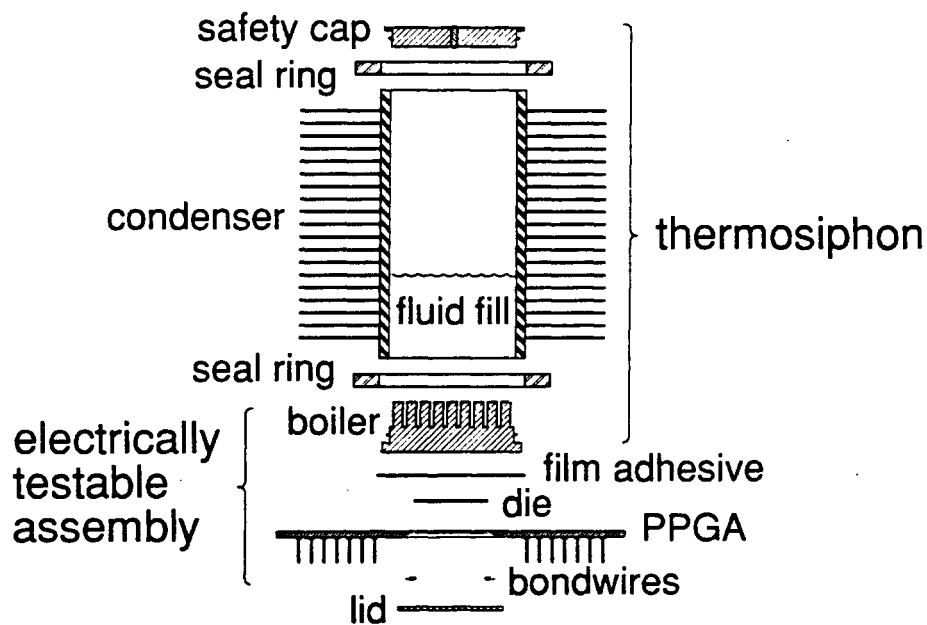
Note: 9 chips did not list their power dissipation!

High Power <> High Temperature

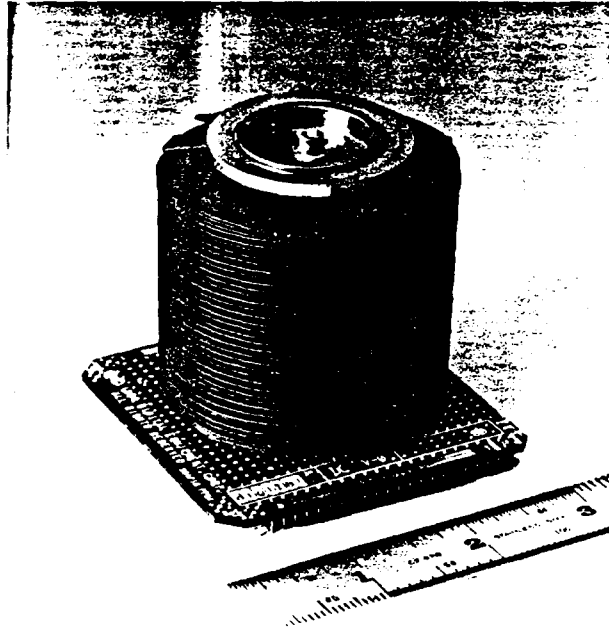
Numerical model of die temperature:



How is the chip cooled?



Package photo



Package Electrical Issues

Plastic pin grid array.

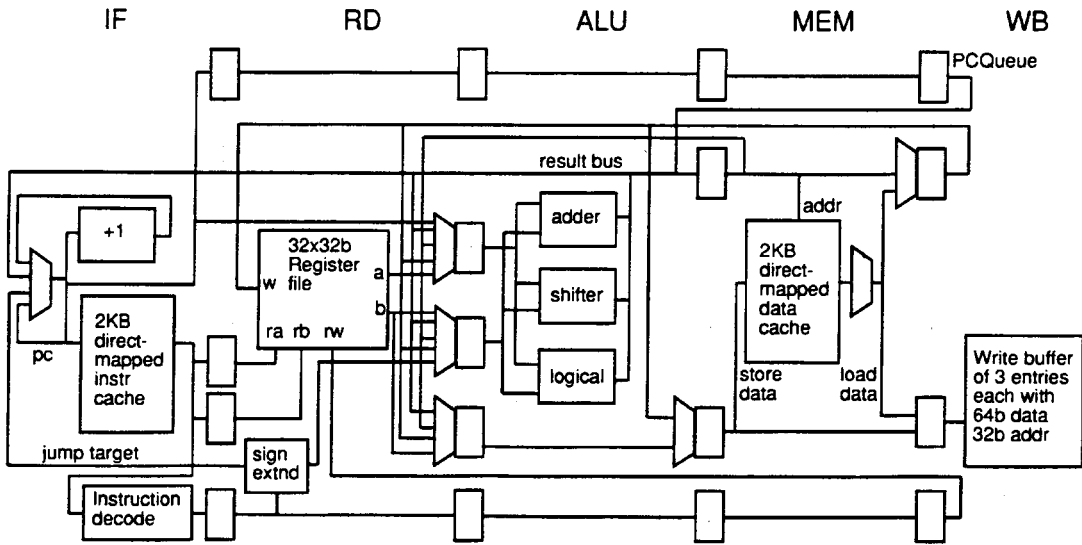
50 ohm traces.

Termination resistors for all inputs are on-chip:

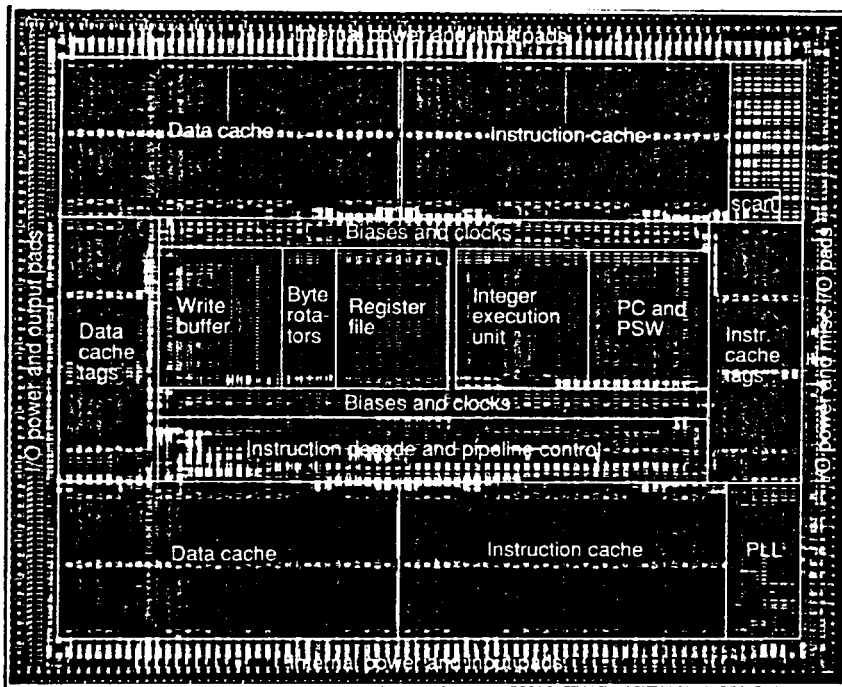
$$Power_per_input = \frac{V^2}{R} = \frac{1.2^2}{50} = 28.8mW$$

With 202 inputs, this accounts for 5.82W.

Processor Organization



Die Photo Before TAB Gold



On-chip Cache Organization

Both 2KB instruction and data caches:

- Have 16B lines.
- Have byte parity.
- Are direct-mapped.

The data cache is write-through.

In both caches, parity errors are converted to cache misses.

300Mhz!

Custom ECL vs. CMOS:

$$time_{wire} \propto \frac{V_{swing} \times C}{I_{drive}}$$

Custom ECL:

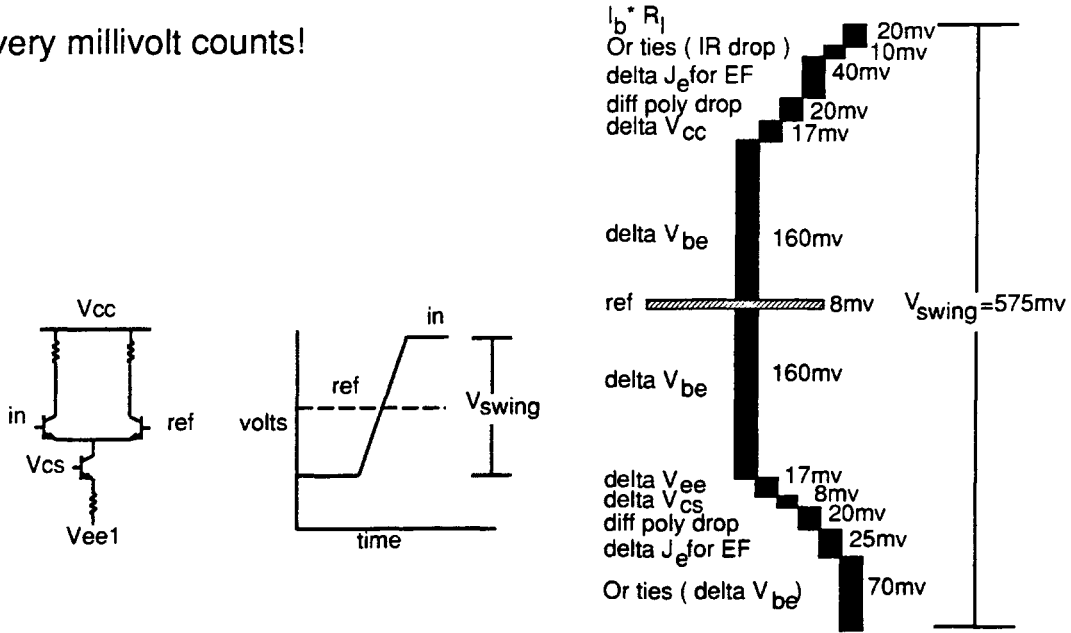
- Minimizes both V_{swing} and C
- Maximizes I_{drive}

Voltage swings on-chip:

Single-ended	575mV
Differential	230mV
Cascode	70mV

"Squeaky Clean" ECL

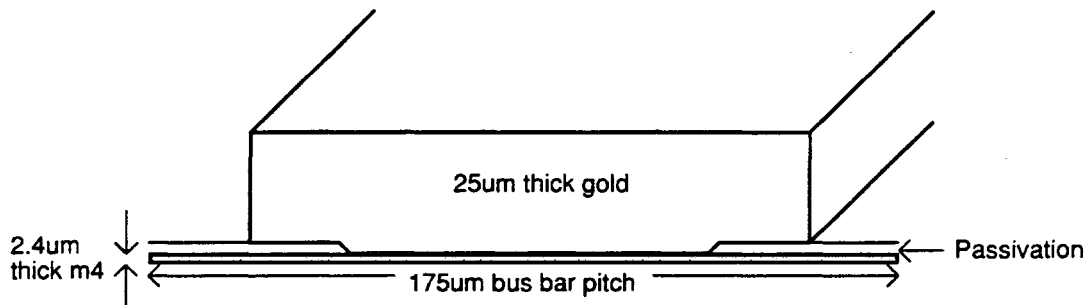
Every millivolt counts!



Each term in the noise budget is verified before tapeout.

21A Internal Supply Current

Gold bus bars supply large currents with low IR drops.

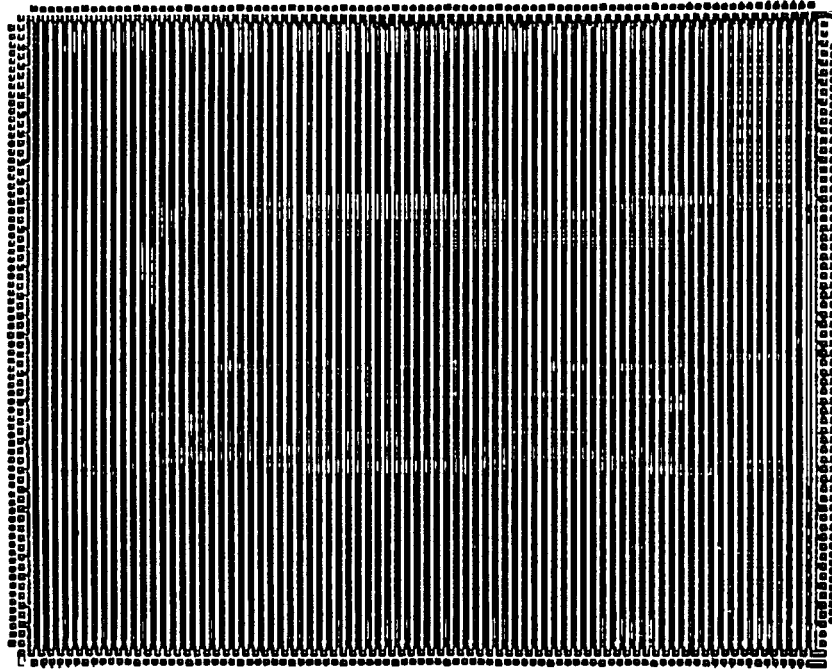


Entire die is covered with gold bus bars.

Inner row of pads on long sides are all Vcc and Vee1.

Power pads are bonded with 1.8mil gold bond wires.

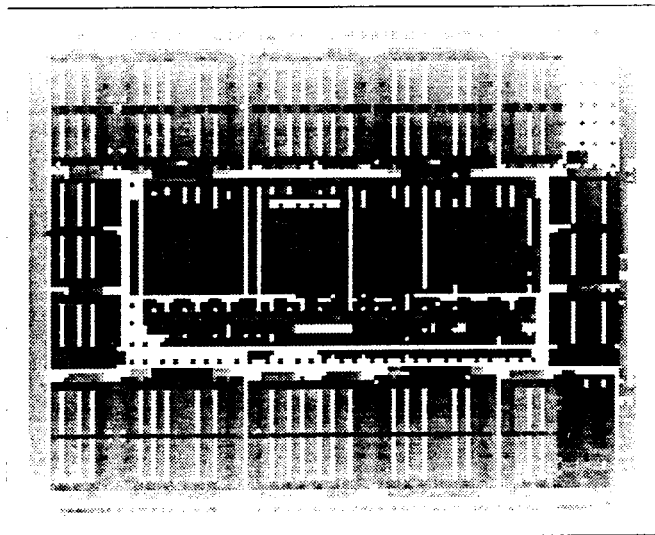
Die with TAB Gold



IR Drops on Vee1

Power supply network extracted from layout and modeled:

14.48mV
4.19mV
3.90mV
3.61mV
3.32mV
3.03mV
2.74mV
2.45mV
2.17mV
1.88mV
1.59mV
1.30mV
1.01mV
10.72mV
10.43mV
10.14mV
9.85mV
9.56mV
9.27mV
8.98mV
8.69mV
8.40mV
8.11mV
7.82mV
7.53mV
7.24mV
6.95mV
6.66mV
6.37mV
6.08mV
5.79mV
5.50mV
5.21mV
4.92mV
4.63mV
4.34mV
4.05mV
3.77mV
3.48mV
3.19mV
2.90mV
2.61mV
2.32mV
2.03mV
1.74mV
1.45mV
1.16mV
0.87mV
0.58mV
0.29mV
0V



Maximum drop is 14.5mV.

Clocking

On-chip phase-locked loop generates a high frequency chip clock from a low frequency board clock.

Any multiple of 1X to 8X the board clock can be generated.

A typical board clock is 75Mhz (4X).

All I/O pads have flip-flops clocked with the board clock.

No signals running at the chip clock frequency cross the package.

Testing

All on-chip flip flops and pad ring flip-flops have scan.

Scan is a small overhead in ECL.

Since the entire die is covered with 1 mil thick gold bus bars, scan is very important for debugging of the design.

External Interface Timing

Example: 3 writes to different 8B addresses followed by an instruction cache miss:

Time	Cycle	External Cache Pipestage						
		To tags	Cache tags	From tags	On-chip control	To data	Cache data	From data
↓	1	Probe #1						
	2	Probe #2	Probe #1					
	3	Probe #3	Probe #2	Probe #1				
	4		Probe #3	Probe #2	Probe #1			
	5	I miss		Probe #3	Probe #2	I miss		
	6		I miss		Probe #3	Write #1	I miss	
	7			I miss		Write #2	Write #1	I miss
	8					Write #3	Write #2	
	9						Write #3	

CAD - Synthesis

The chip was designed largely with CAD tools developed by the design team.

The schematics are graphical representations of C++ programs.

The design consists of 554 different cells:

- 93 Are hand-drawn.
- 461 Are automatically generated.

CAD - Analysis

Switch-level simulation of entire extracted layout, including the caches.

Performance tuning with a bipolar transistor-level timing analyzer.

Voltage drops on power supply and reference networks were calculated.

Noise margins and saturation margins on all circuits were verified.

Conclusions

Custom ECL enables:

- 300Mhz operation with 1 μ m feature sizes (circa 1990)
- Logic density comparable to custom CMOS
- Processor cost similar to CMOS microprocessor cost; not mainframe CPU cost